

Analisi Termica

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Introduzione storica all'analisi termica

- Si pensa che sia una tecnica moderna, ma niente di più falso, anzi già anticamente la riconoscibilità di alcune sostanze passava attraverso il trattamento termico: metodi per il riconoscimento dell'oro, dell'argento e dello stagno.
- Lo sviluppo della termodinamica nel 19mo secolo grazie agli studi di Carnot, Gibbs ed Helmholtz, ha contribuito enormemente e definitivamente all'affermazione e diffusione delle tecniche analitiche
- Il primo esperimento termoanalitico è databile 1887 e fu eseguito da Le Chatelier, ponendo una termocoppia in un'argilla sottoposta a riscaldamento fino a 1000°C
- Roberts-Austen è colui che per primo nel 1899 pose attenzione all'aspetto differenziale, rispetto ad un inerte, della misura della temperatura della sostanza in esame e registrò la curva DTA del ferro
- Boersma nel 1955 sviluppò la calorimetria a flusso di calore e nel 1964 Watson sviluppo la calorimetria a compensazione di potenza

Analisi termiche

Tutte le attività di misura di proprietà chimico-fisiche e meccaniche dei materiali in funzione del tempo e della temperatura

Technique (abbreviation)	Measured Parameter	Instrument
Differential Thermal Analysis (DTA)	ΔT	DTA Apparatus
Differential Scanning Calorimetry (DSC)	dH/dt	DSC Calorimeter
Thermogravimetry (TG)	mass	Thermobalance
Thermomechanical Analysis (TMA)	dL/l	Dilatometer
Dynamic Mechanical Thermal Analysis (DMTA)	Storage and loss moduli	DMA Apparatus

Methods of Thermal Analysis

- **Calorimetric Effects**

 - DSC Differential Scanning Calorimeter

 - DTA Differential Thermal Analyser

- **Changes in Mass**

 - TGA Thermo Gravimetric Analyser

 - TG/DTA Thermo Gravimetric/ Differential Thermal Analyser

- **Dimension Change**

 - TMA Thermo Mechanical Analyser

 - TMA/SS Thermo Mechanical Analyser/Stress Strain

- **Viscoelastic Properties**

 - DMA Dynamic Mechanical Analyser

 - DMTA Dynamic Mechanical Thermal Analyser

 - DMS Dynamic Mechanical Spectrometer

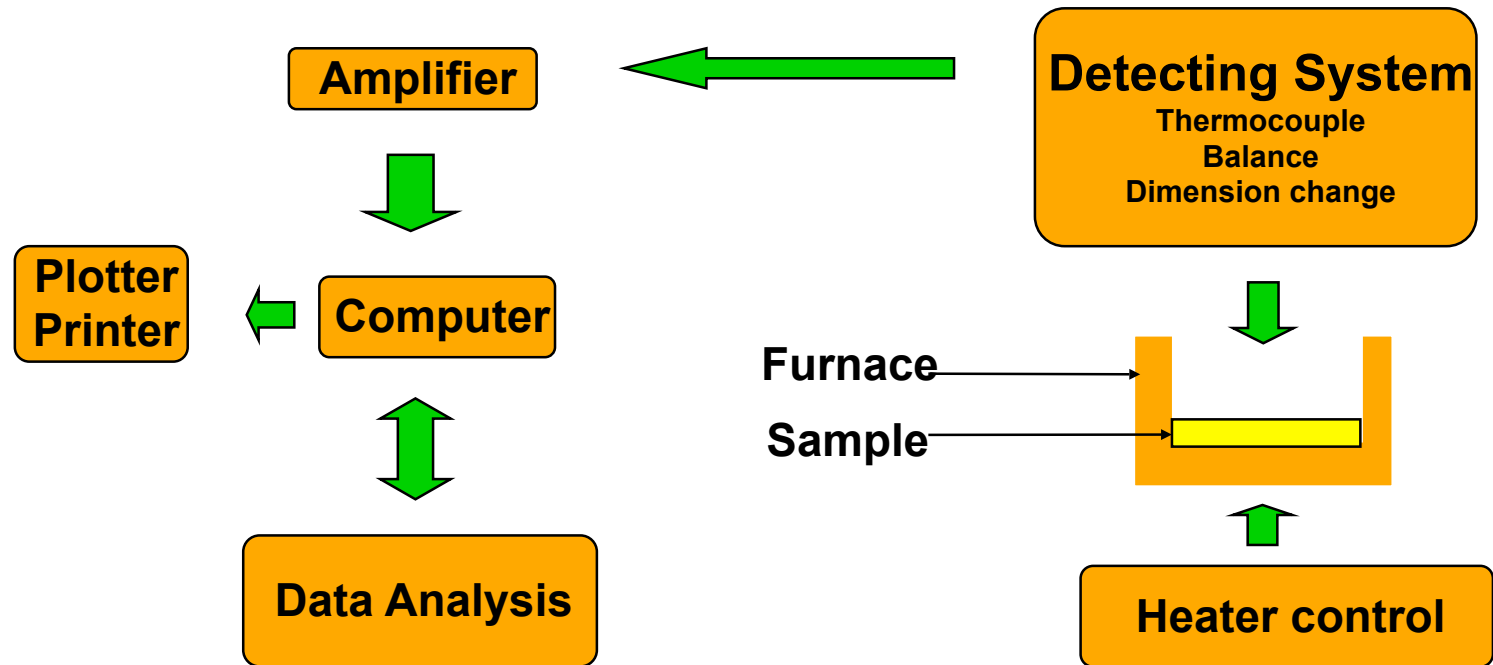
- **Other Techniques and Combined Techniques**

 - EGA Evolved Gas Analyser

 - TG/MS Thermo Gravimetry/ Mass Spectroscopy

 - TG/GC/MS Thermo Gravimetry/Gas Chromatography/Mass Spectroscopy

Fundamental Thermal Analysis

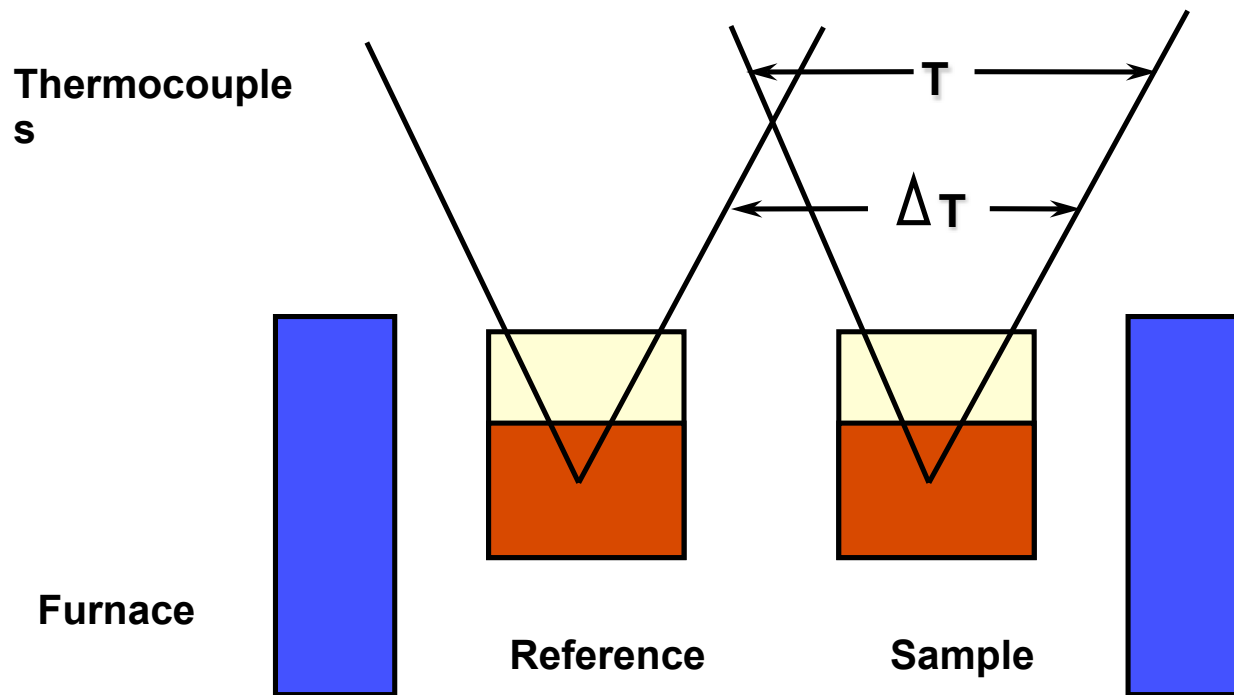


Differential Thermal Analysis

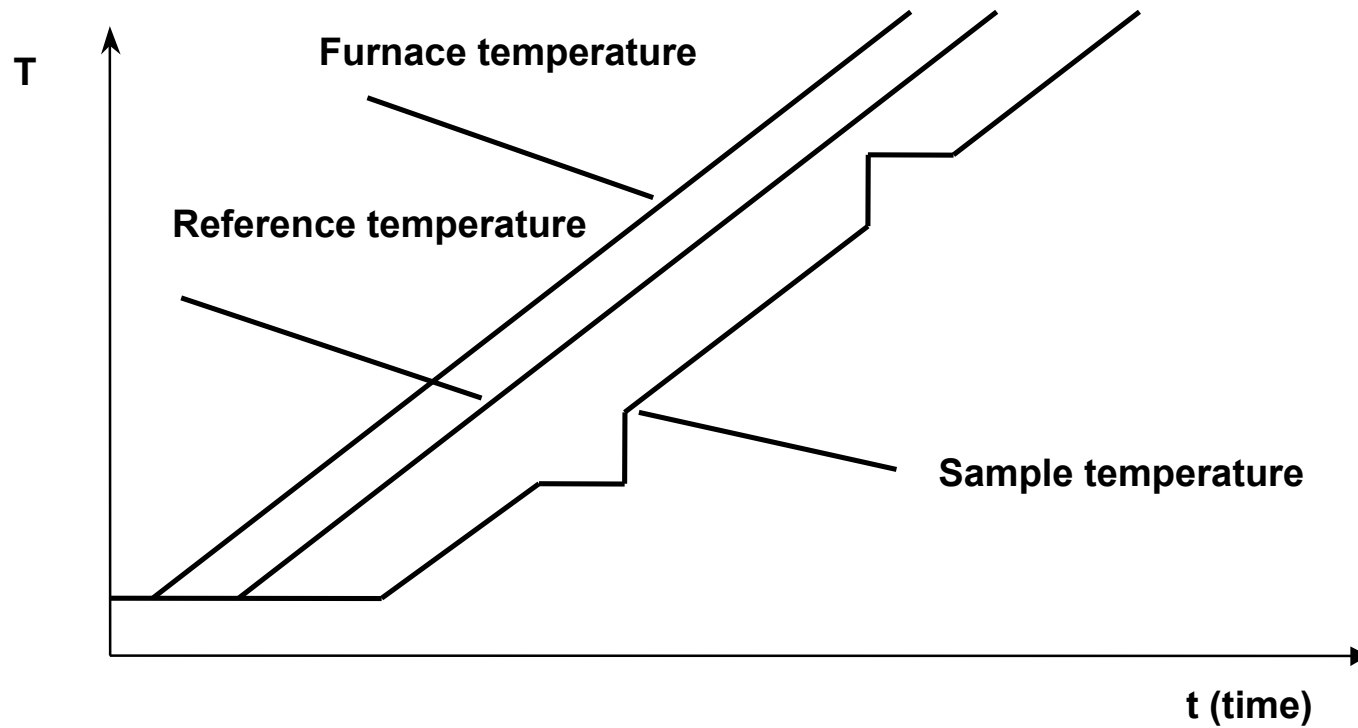
Differential Thermal Analysis (DTA) is a technique in which the Temperature of a sample is measured against a thermally inert substance, while both are subjected to a controlled temperature program.

The data are acquired as a function of Sample (T_s), Reference (T_r) or Furnace (T_c) Temperature

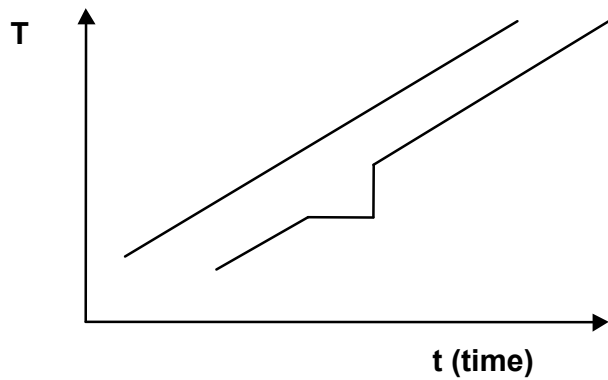
Differential Thermal Analyser



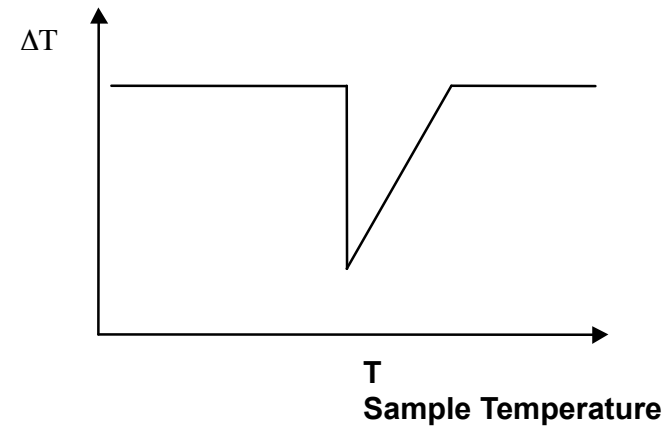
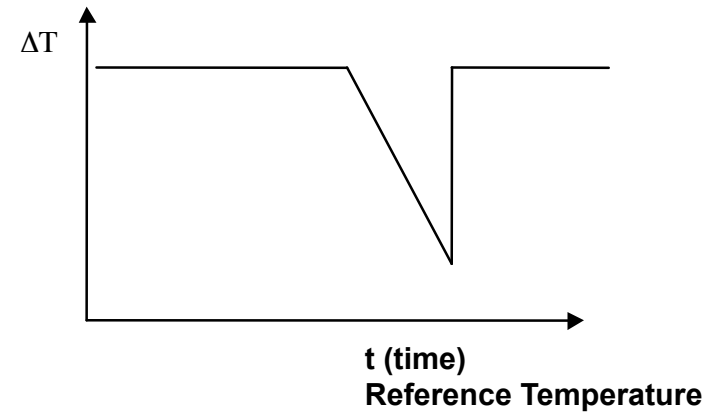
Differential Thermal Analyser



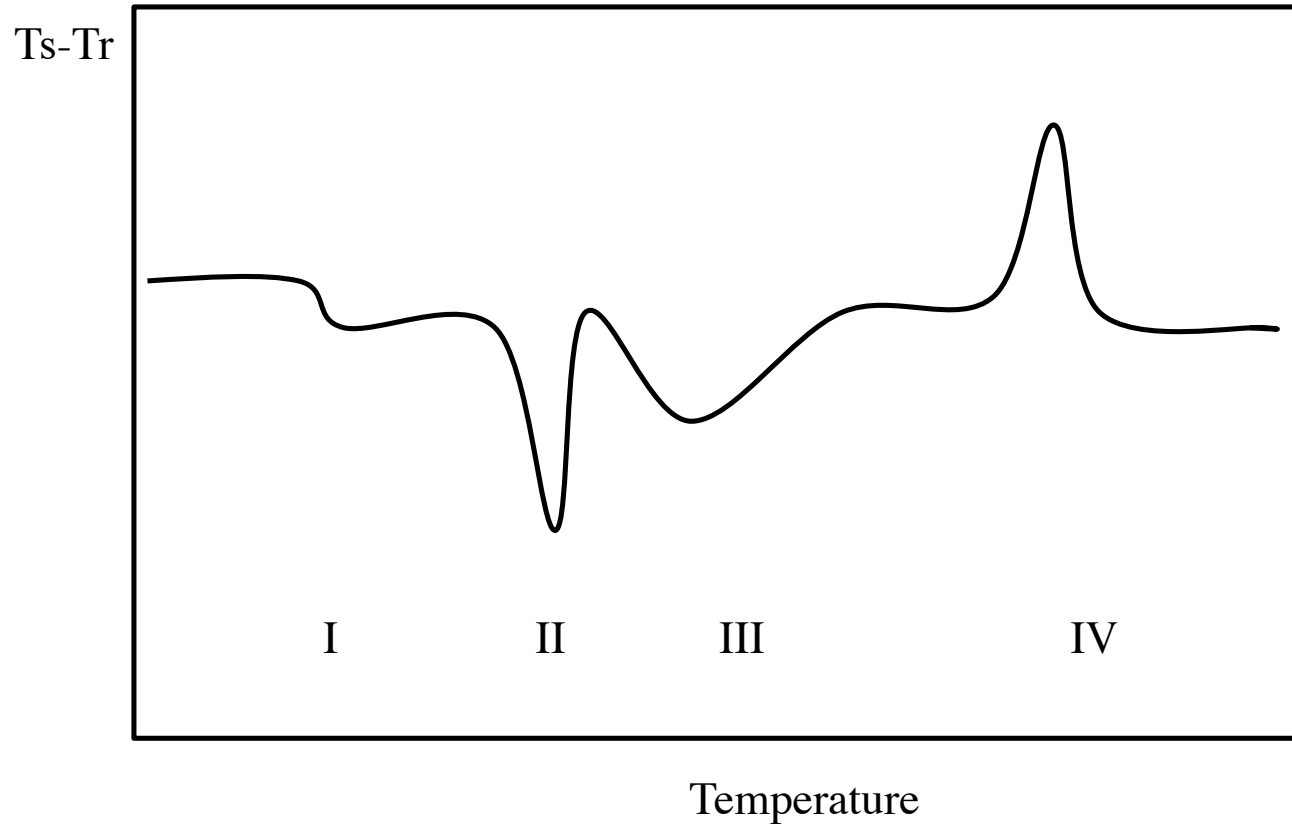
Differential Thermal Analyser



Endothermal effect



Generalized DTA curve



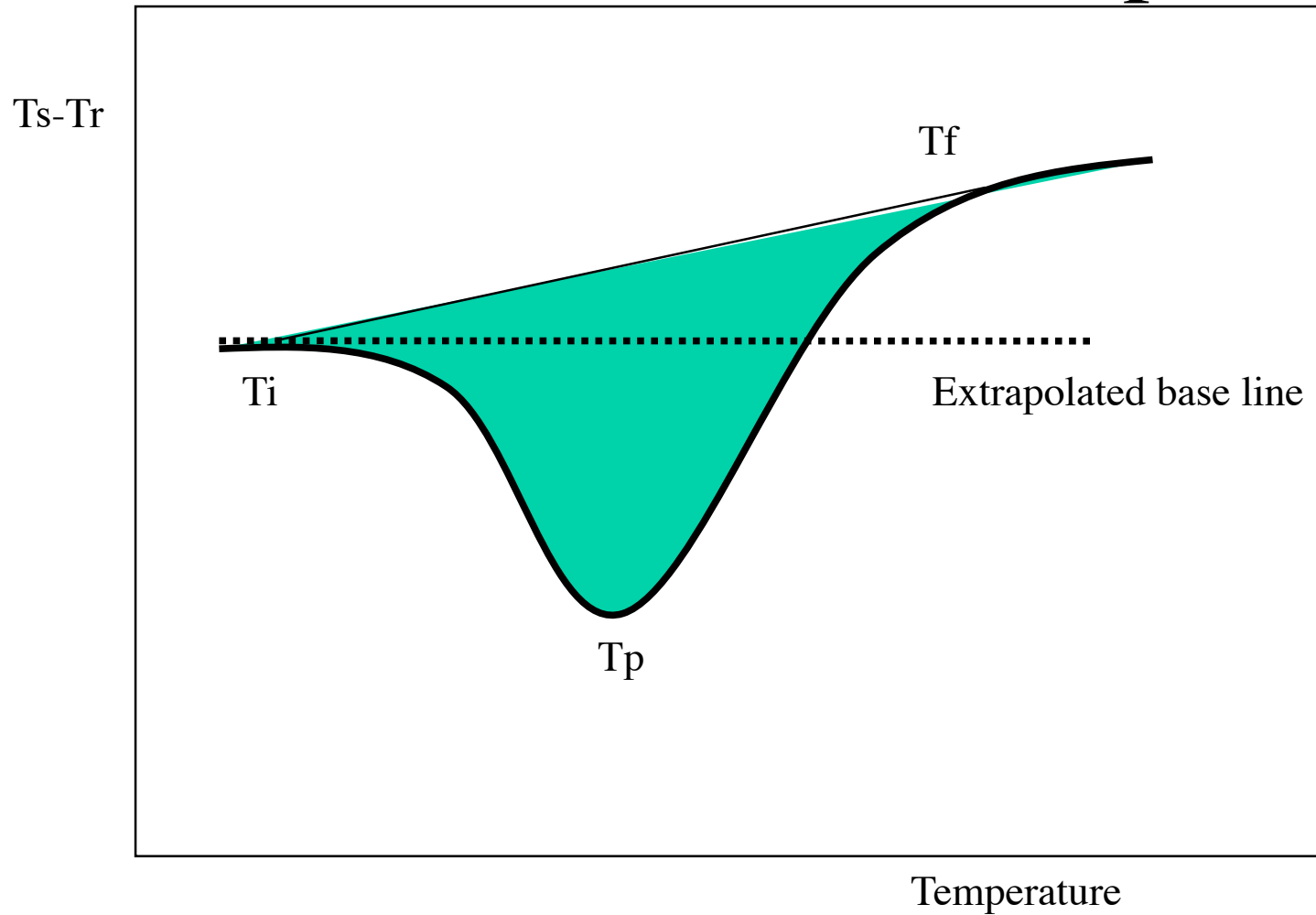
I: Second-order Transition

II: Endothermic peak caused by a fusion

III: Endothermic peak caused by a decomposition or dissociation reaction

IV: Exothermic peak caused by a crystalline phase change

Generalized DTA peak



$$\Delta H m = KA$$

m =mass

K = calibration
coefficient

A = curve peak area

Quantitative aspects: calibration

The calibration constant is related to the geometry and thermal conductivity of the sample holder and is usually determined with compounds having well known heats of transition (experimentally determined by old-fashioned calorimeter). It must be taken into account that many disadvantages affects the calibration:

- Relative low accuracy and precision (90-95%)
- Inaccuracies in determining peak areas due to the baseline change during the transition or reaction
- The need for calibrating over the entire temperature range of interest, because K is a function of Temperature

Standards used for calibration

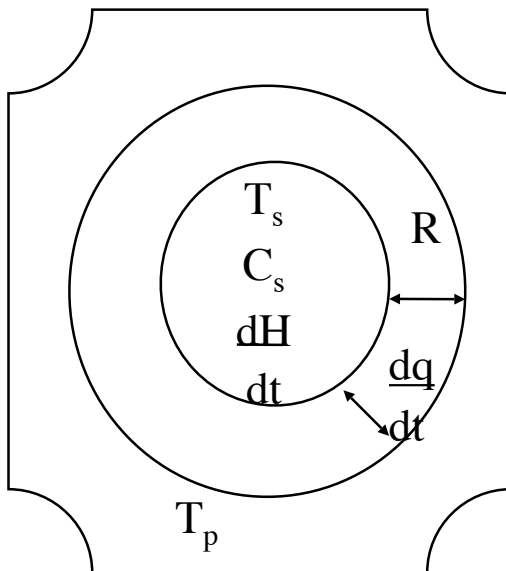
Substance (99.999%)	T (°C)	ΔH (J/g)
Indium	156.6	28.47
Tin	231.9	60.61
Lead	327.5	22.99
Zinc	419.4	115.79
K_2SO_4	583	45.98
Aluminum	660.2	398.1
K_2CrO_4	665	54.34
Silver	960.8	110.6

Theoretical aspects of DTA

$$\frac{m(\Delta H)}{gk} = \int_{t_1}^{t_2} \Delta T dt$$

It neglects the temperature gradients and considers the peak area to be independent of the specific heat of the sample

A more general theory takes into account a schematic diagram of a thermal analysis cell



$$\frac{dH}{dt} = C_s \left(\frac{dT_s}{dt} \right) - \left(\frac{dq}{dt} \right)$$

$$\frac{dH}{dt} = C_r \left(\frac{dT_r}{dt} \right) - \left(\frac{dq}{dt} \right) = 0$$

$$\frac{dq}{dt} = \frac{T_p - T_s}{R}$$

$$\frac{dq}{dt} = \frac{T_p - T_r}{R}$$

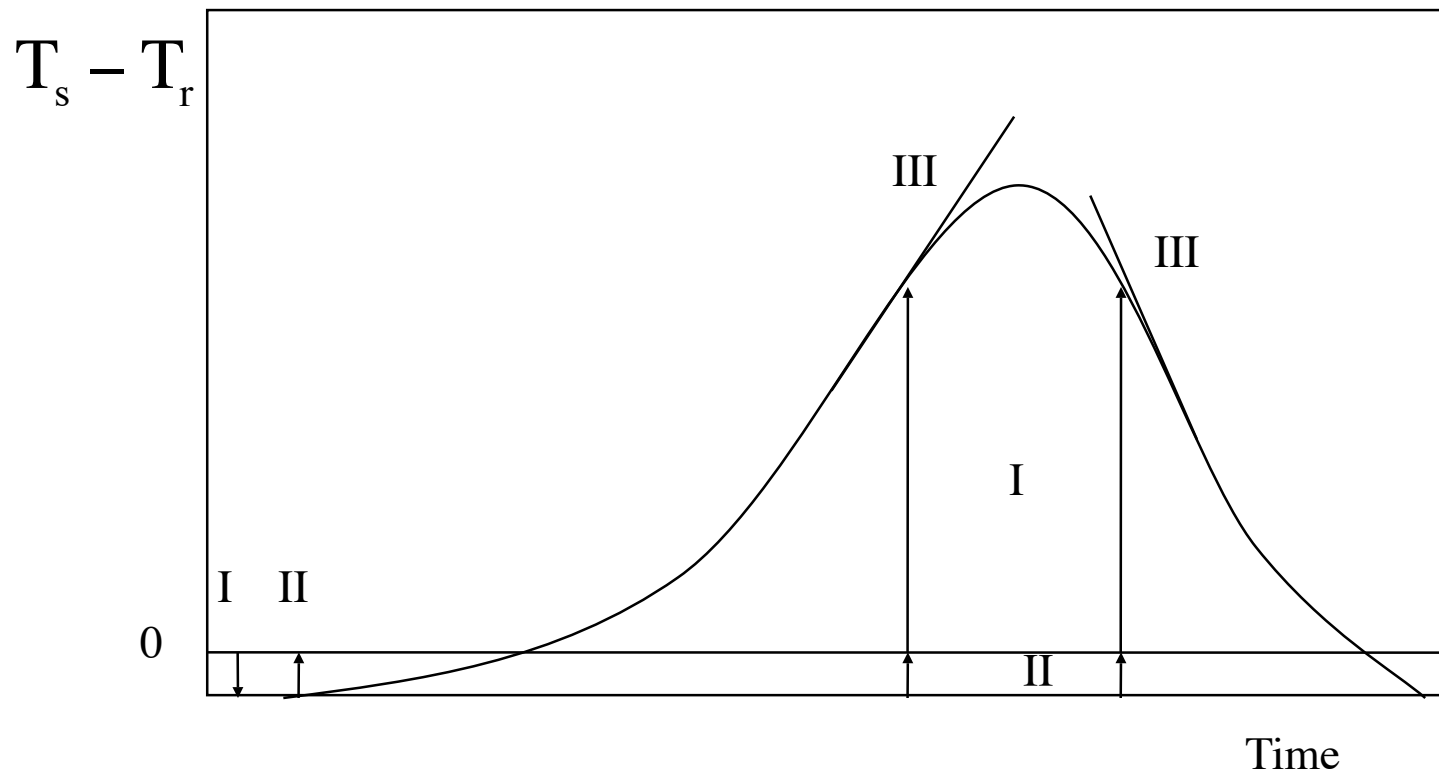
$$R \left(\frac{dH}{dt} \right) = (T_s - T_r) + R(C_s - C_r) \left(\frac{dT_r}{dt} \right) + RC_s d \frac{T_s - T_r}{dt}$$

Theoretical aspects of DTA

$$R\left(\frac{dH}{dt}\right) = I + II + III$$

$$R\left(\frac{dH}{dt}\right) = \underbrace{(T_s - T_r)}_I + R(C_s - C_r)\underbrace{\left(\frac{dT_r}{dt}\right)}_{II} + RC_s \underbrace{d\frac{T_s - T_r}{dt}}_{III}$$

$$R\left(\frac{dH}{dt}\right) = I + II - III$$

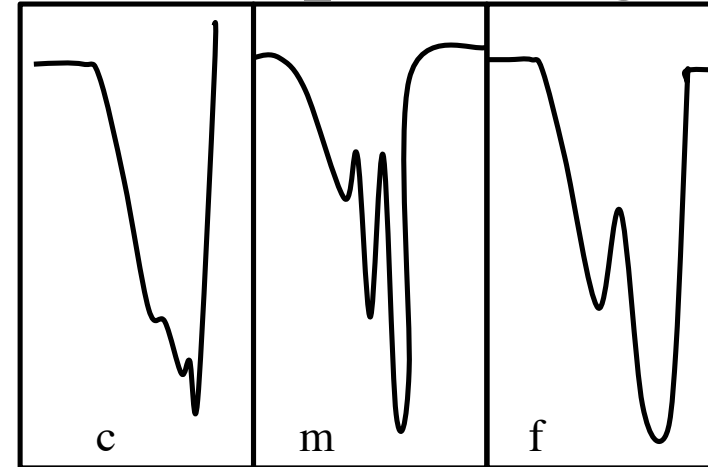


Factors affecting the DTA curve

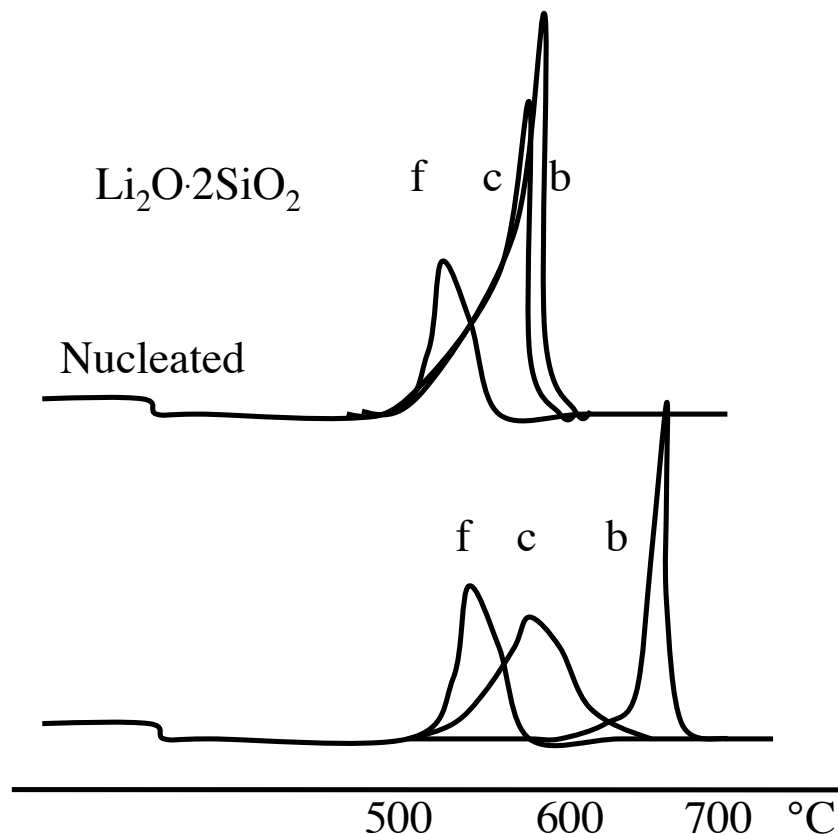
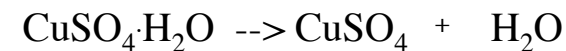
- Particle size and packing
- Thermal conductivity
- Heat capacity
- Packing density
- Swelling or shrinkage
- Amount
- Degree of crystallinity
- Furnace atmosphere
- Sample-holder material and geometry
- Heating rate
- Thermocouple location in sample

Sample-particle size and packing

- The mass and particle size are source of errors when two or more thermal phenomenon occur in a small range of Temperature

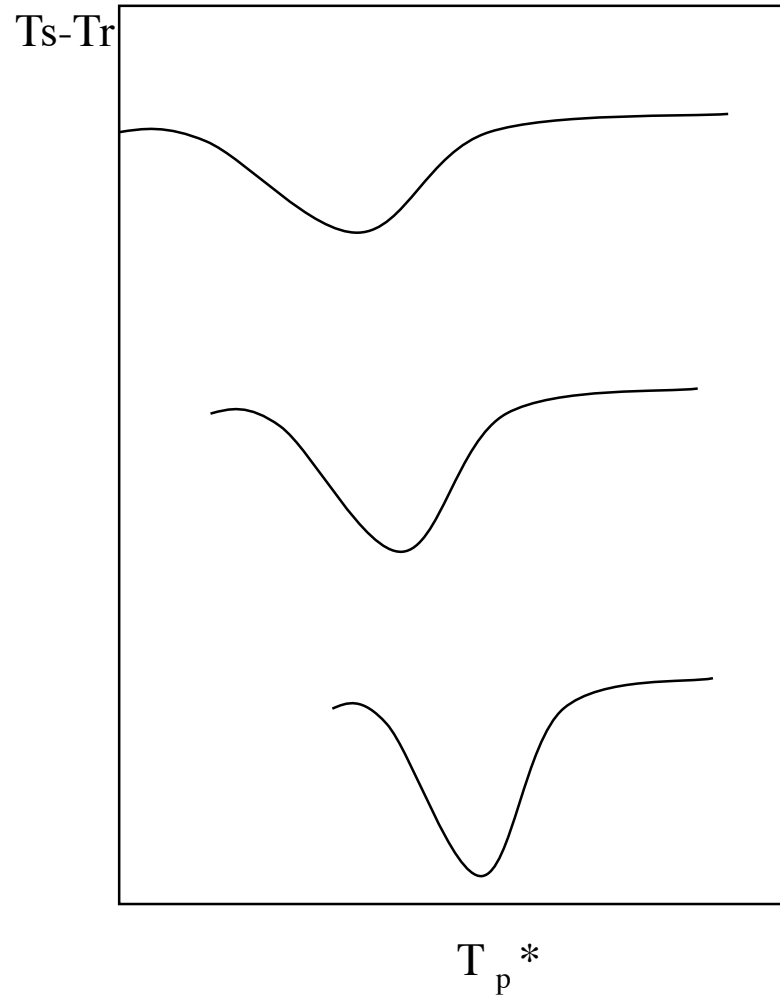


Dehydration of $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$



- The peak shape and T_p is allowed to change with the particle size when a thermal phenomenon dependent on surface amount occurs

Heating rate



$\beta=5^{\circ}\text{C}/\text{min}$

$$\frac{d[\ln(\beta/\Delta T_p^2)]}{d(1/\Delta T_p)} = -\frac{E_{att}}{R}$$

$\beta=10^{\circ}\text{C}/\text{min}$

$$\Delta T_p = \left(\frac{dH}{dt}\right)_{\max} \frac{m}{gk}$$

$\beta=20^{\circ}\text{C}/\text{min}$

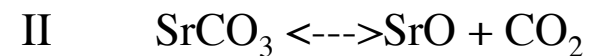
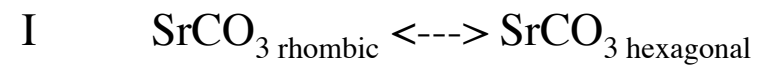
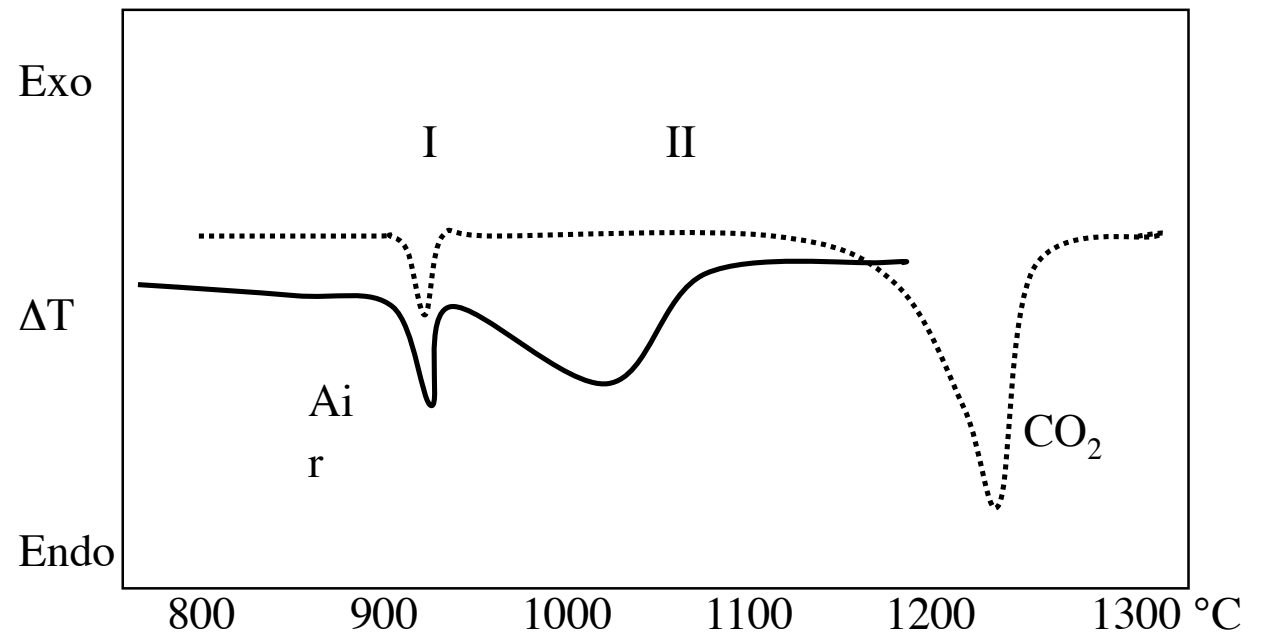
The peak temperature is the point at which the differential heat input equals the rate of heat absorption

Furnace atmosphere

$$\frac{dp}{dT} = \frac{\Delta H}{T\Delta V}$$

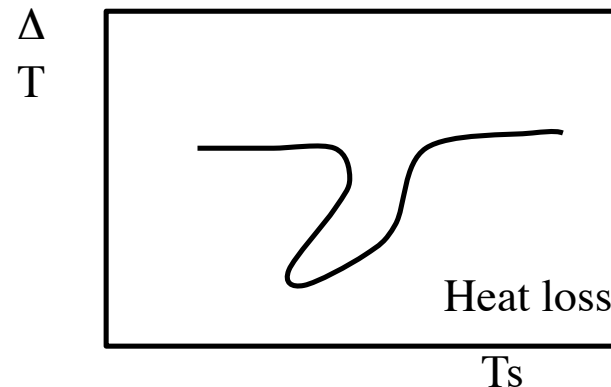
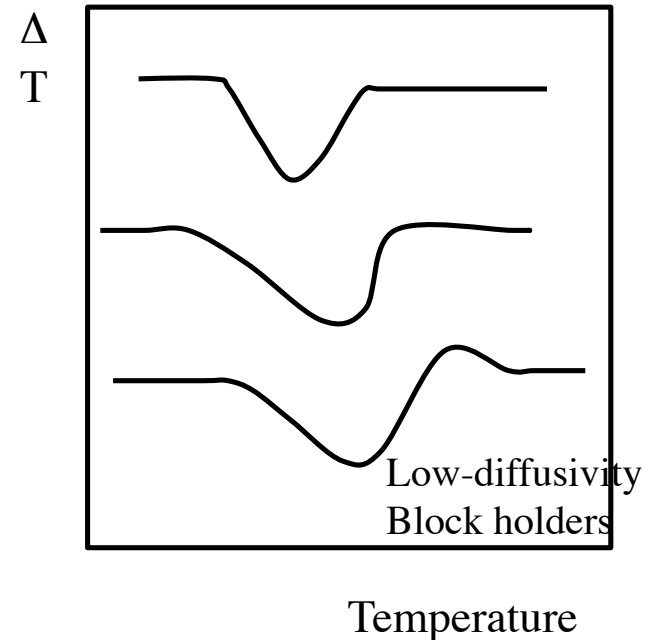
$$\ln p = -\frac{\Delta H}{RT} + C$$

$$\frac{d \ln k_p}{dT} = \frac{\Delta H}{RT^2}$$

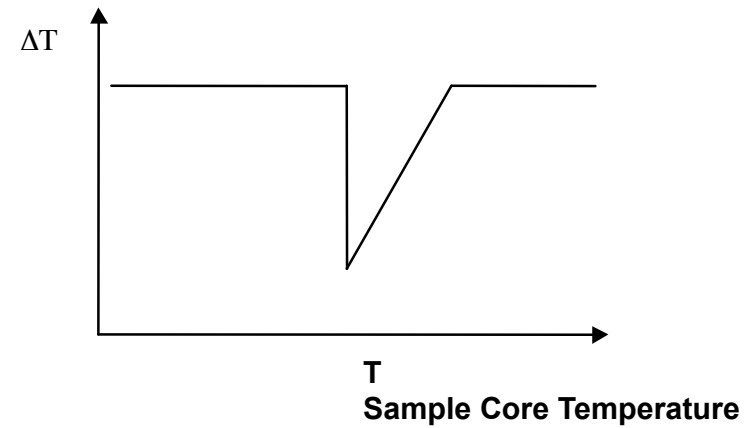
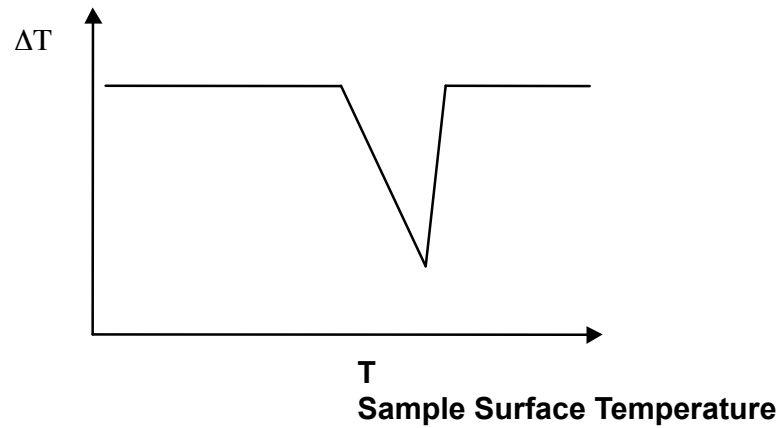
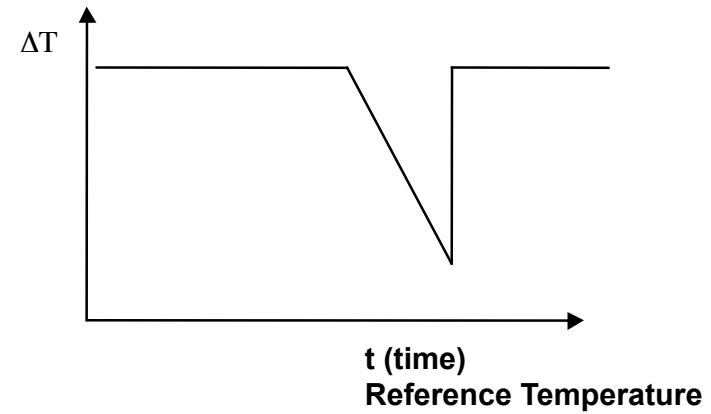
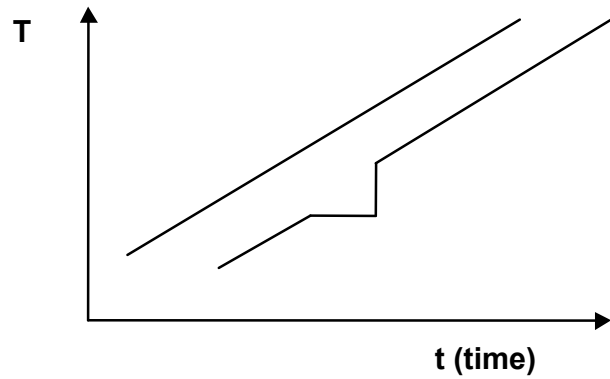


Sample Holders

- Since the shape of a DTA curve is affected by the transfer of heat from the source to the sample and by the rate of internal generation or absorption of heat, the material and geometry of sample holders as well as the size of thermocouple wires play a key role in the experiment.
- Low diffusivity or high thermal capacities and heat leakage of electric wires are a great source of errors.



Thermocouple location



Key Operational Parameters

- Large sample size are useful for detecting low-level transitions, non-homogeneous materials. Curve peaks are broad and it had better to use slow heating rate. Low resolution and temperature accuracy.
- Small sample size increases resolution. Peaks are sharp and let fast heating rate be used.
- Fast heating rate increases sensitivity, but decreases resolution and temperature accuracy.
- Atmosphere can react with sample and generally dynamic is preferred over static

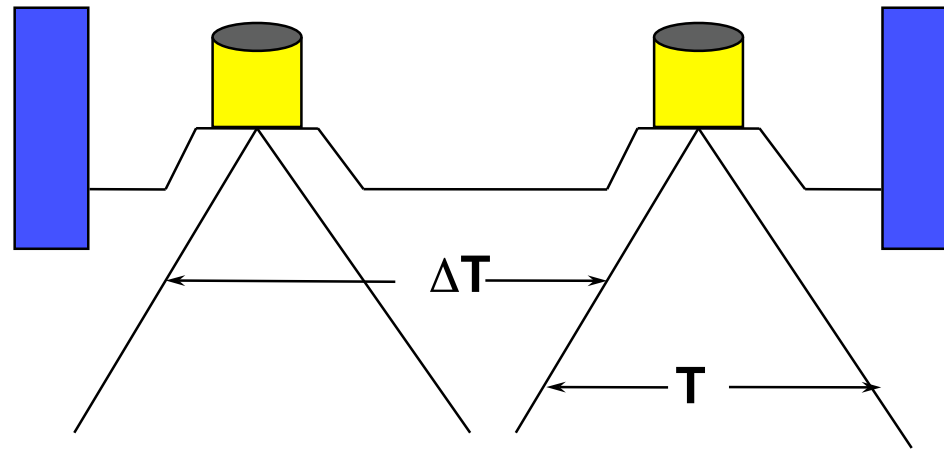
Summary

Parameter	Maximum resolution	Maximum sensitivity
Sample size	small	large
Heating rate	slow	fast
Sample holder	block	isolated container
Surface/volume	large	small
Atmosphere	high k (He, H ₂)	low k (vacuum)

Differential Scanning Calorimetry

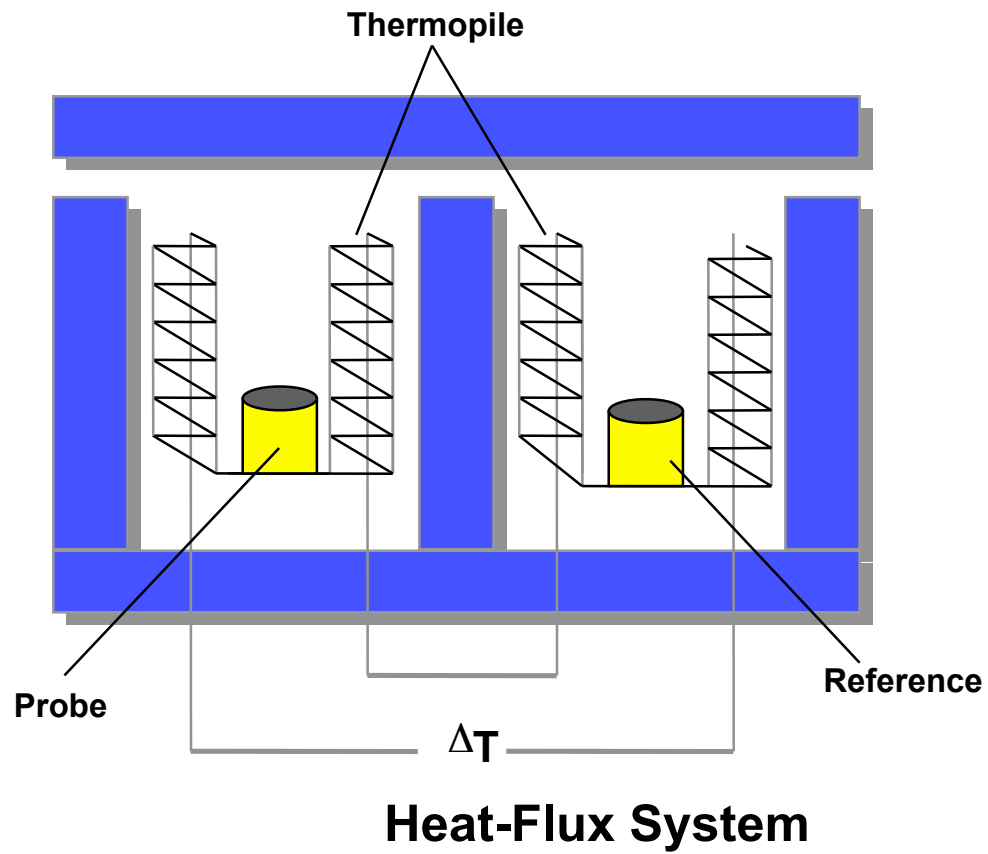
DSC measures the *Heat Flow* Into and Out of a Sample as a Function of Temperature, while the Sample is Subjected a Controlled Temperature Program

Differential Scanning Calorimeter

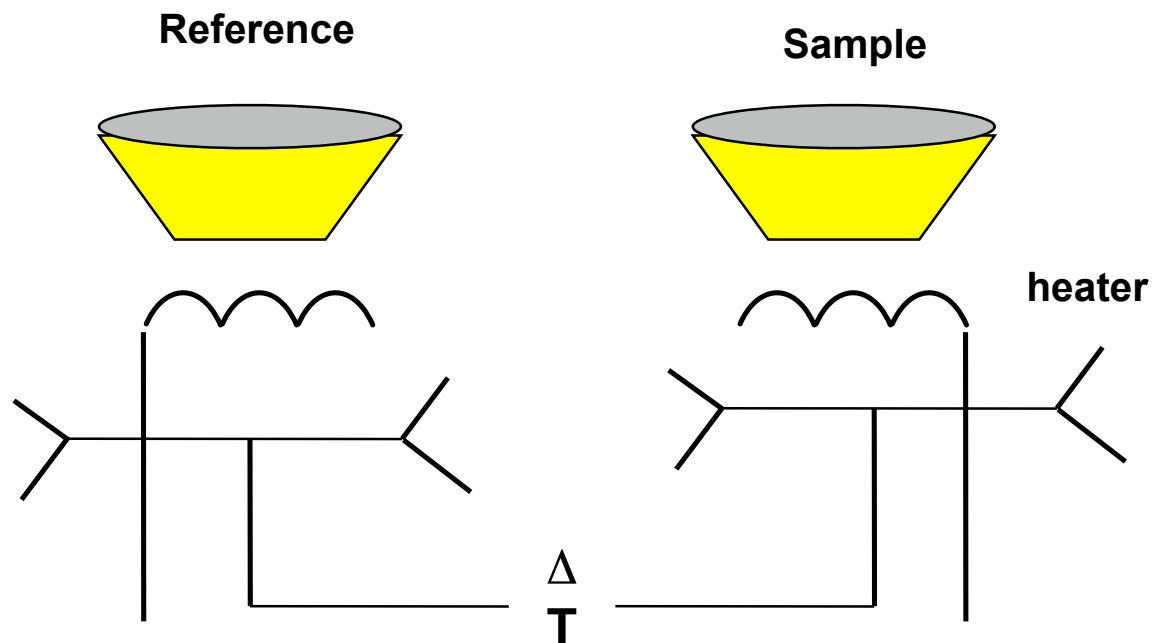


Heat-Flux System

Differential Scanning Calorimeter



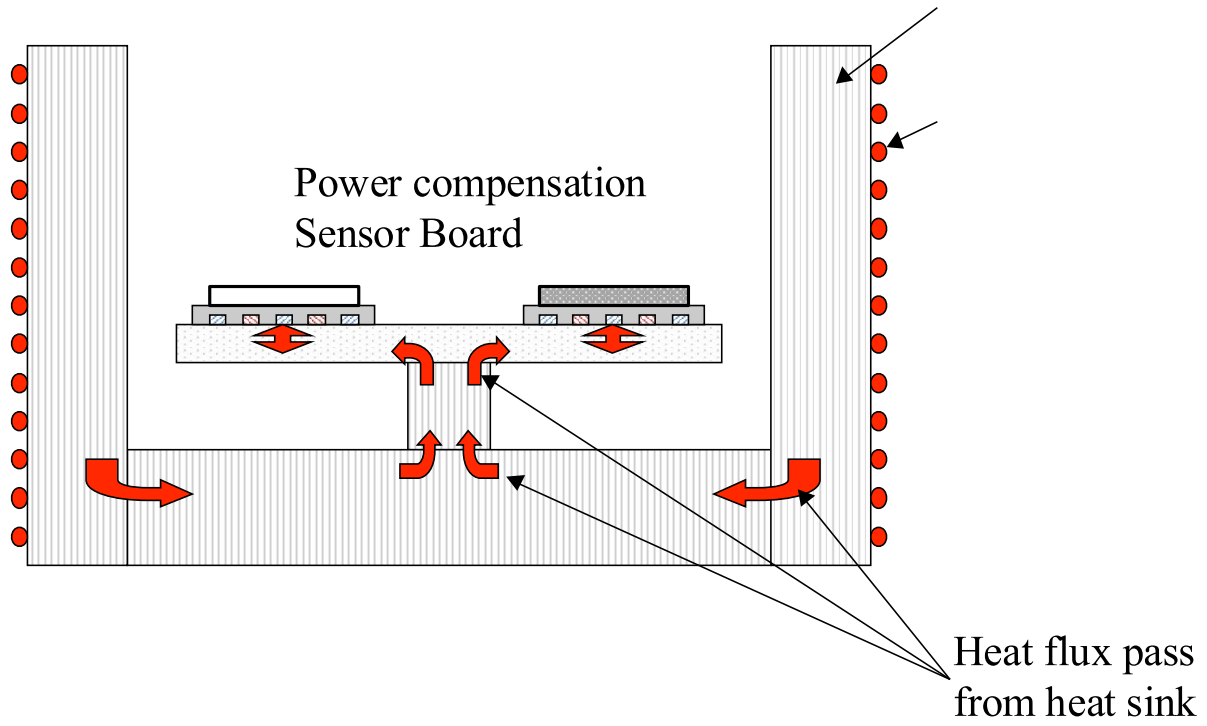
Differential Scanning Calorimeter



Power Compensation DSC

Power Compensation DSC

- **Have Serious Problems with Water Condensation**
- **Extremely Long Stabilisation Times in the Low Temperature Range**
- **Very Difficult Temperature Calibration**
- **Does Not Measure Real Sample Temperature**
- **Unable to Measure Isothermal Crystallization**
- **Baseline Correction and Temperature Calibration MUST be done for EACH set of Experiment Parameters**



Temperature sensor

Micro heater

Insulation coating

Ceramic base

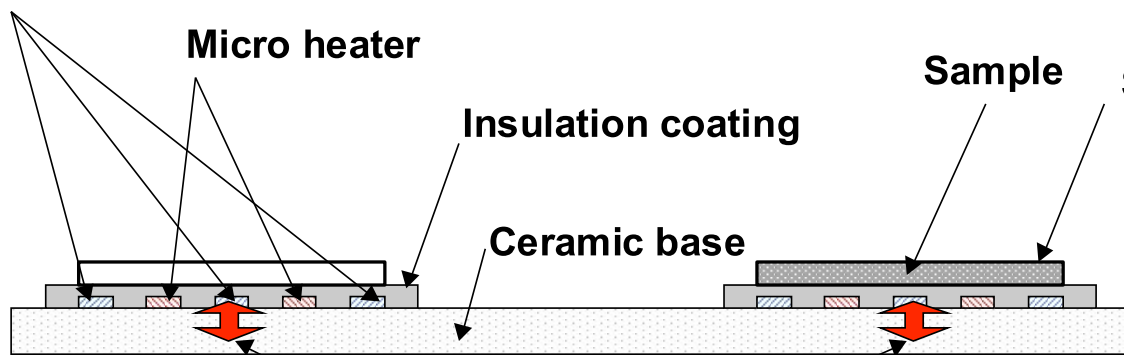
Sample

Sample pan

Reference side

Sample side

Temperature measurement & heat flux feedback



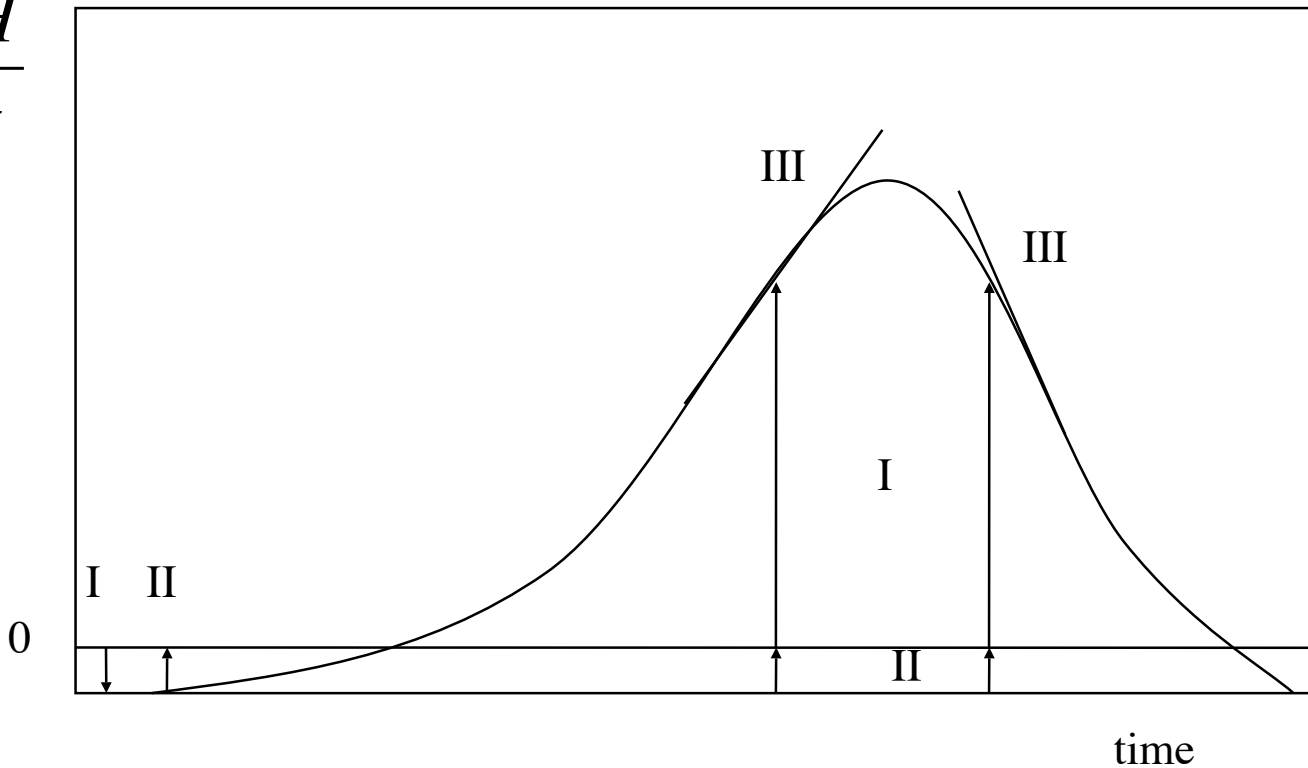
Theoretical aspects of DSC

$$\frac{dH}{dt} = I + II + III$$

$$\frac{dH}{dt} = \underbrace{\frac{dq}{dt}}_I - \underbrace{(C_s - C_r) \left(\frac{dT_{\text{sink}}}{dt} \right)}_{II} + \underbrace{RC_s \frac{d^2q}{dt^2}}_{III}$$

$$\frac{dH}{dt} = I + II - III$$

$$\frac{dH}{dt}$$

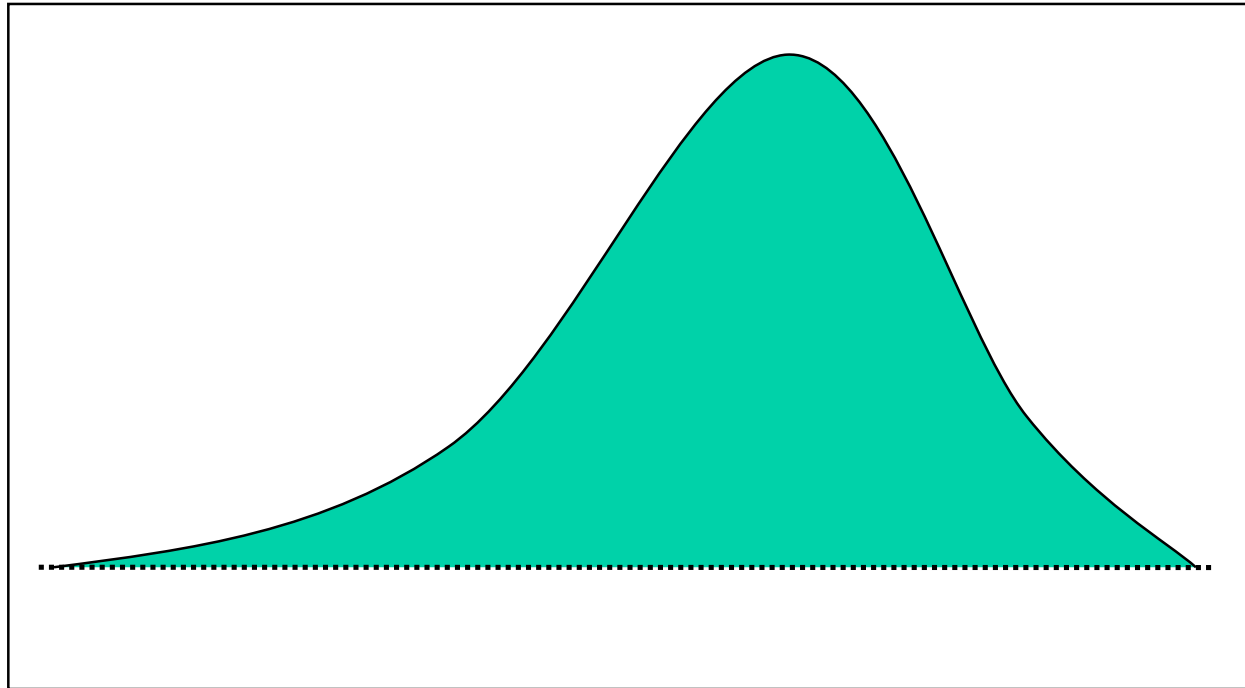


Theoretical aspects of DSC

Area = ΔH m/K but K is not dependent on temperature

$$\Delta H = \int_{T_1}^{T_2} \frac{dH}{dt} dt = \int_{T_1}^{T_2} cpdT$$

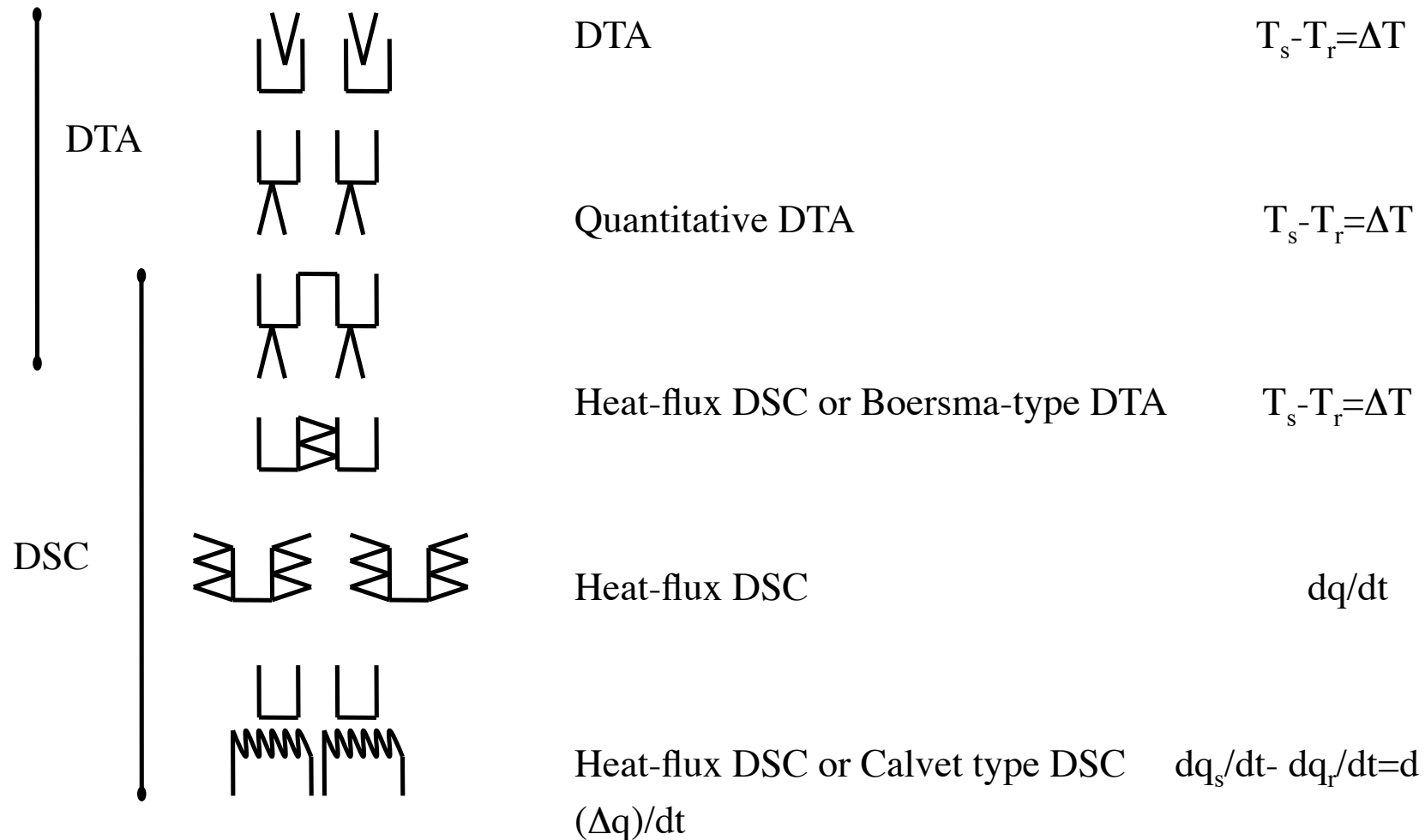
$\frac{dH}{dt}$



time

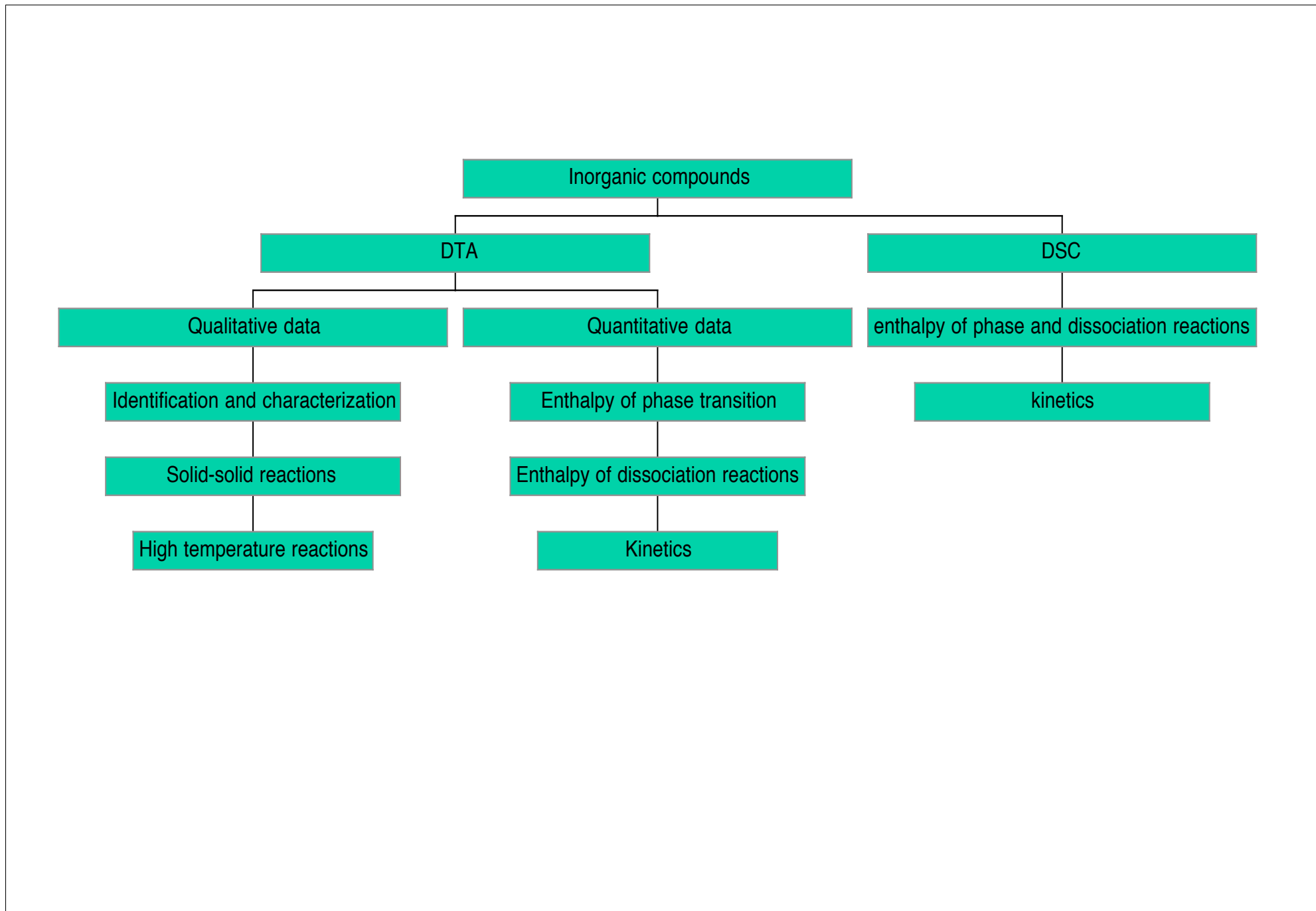
Differences Between DTA and DSC

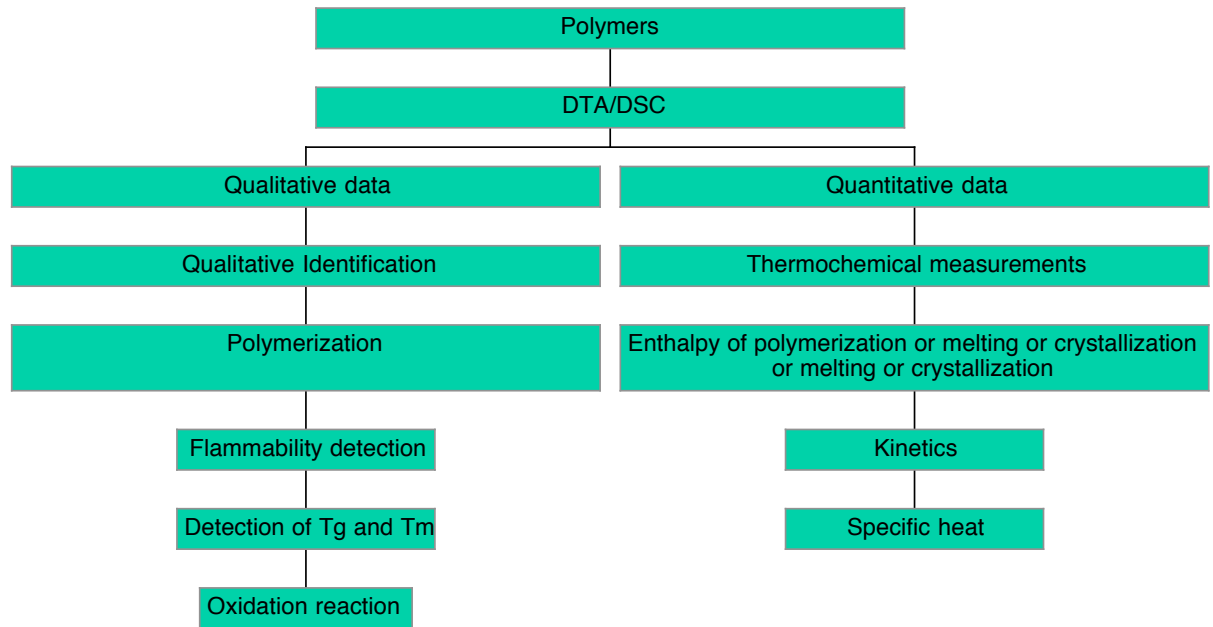
The term Differential Scanning calorimetry has become a source of confusion in the field of thermal analysis, because there are several totally different type of instruments with the same name.



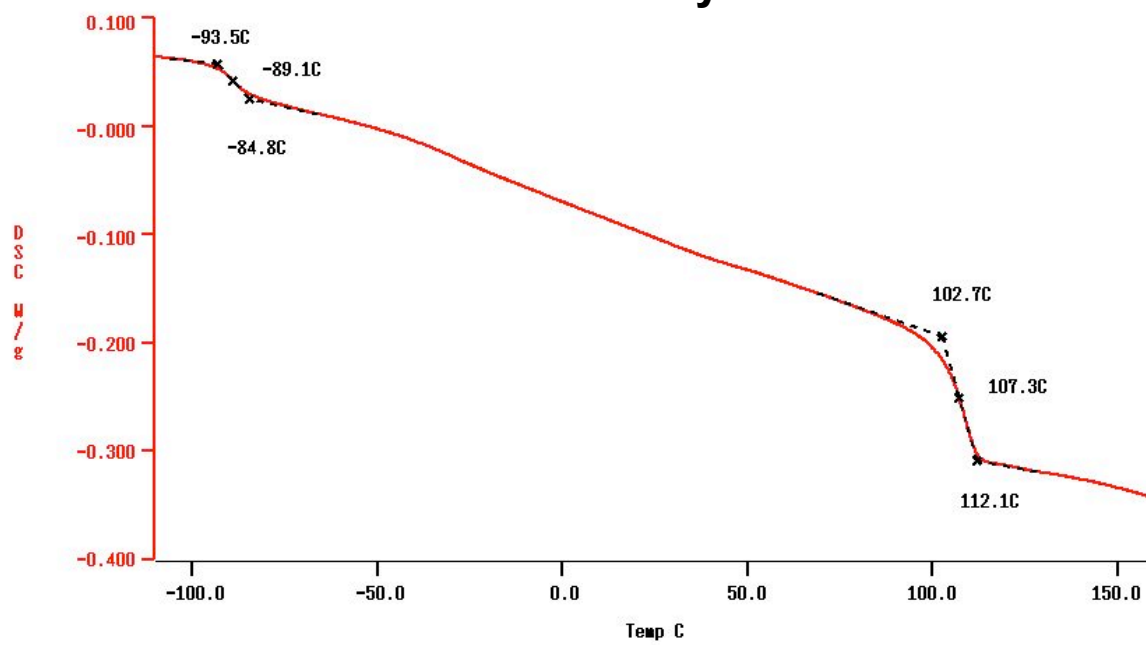
DTA/DSC

- **Characteristic Temperature of a Transition**
- **Time for a Transition**
- **Semi-Quantitative Determination of the Amount of Calorimetric Effects**
- **Purity**
- **Phase Diagrams**
- **Identification of Components in Mixtures**
- **Burning Behavior**
- **Safety Inspections**

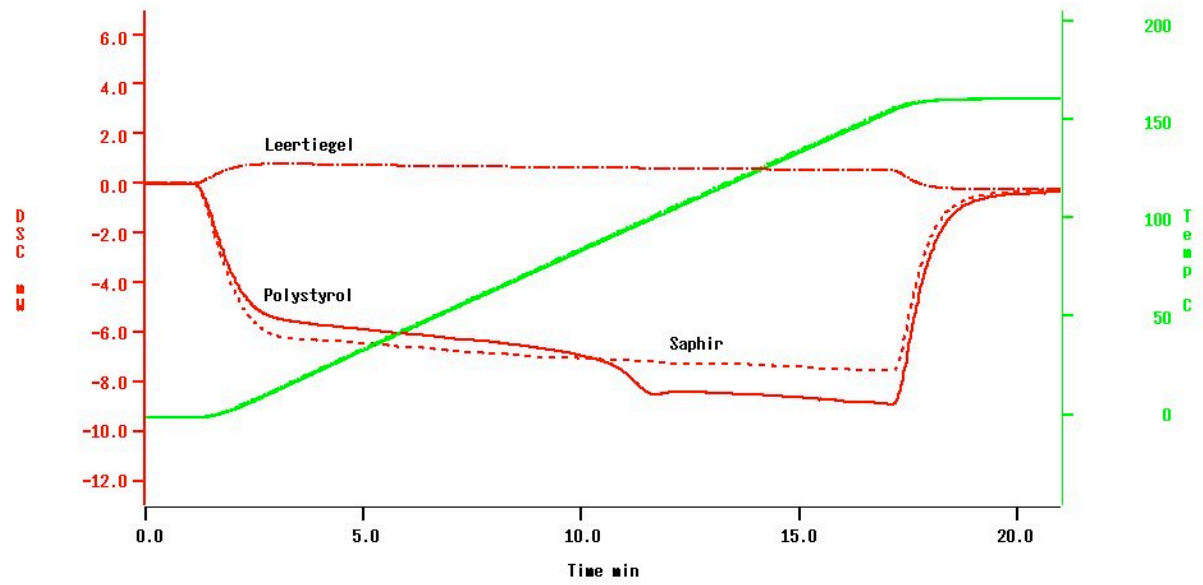




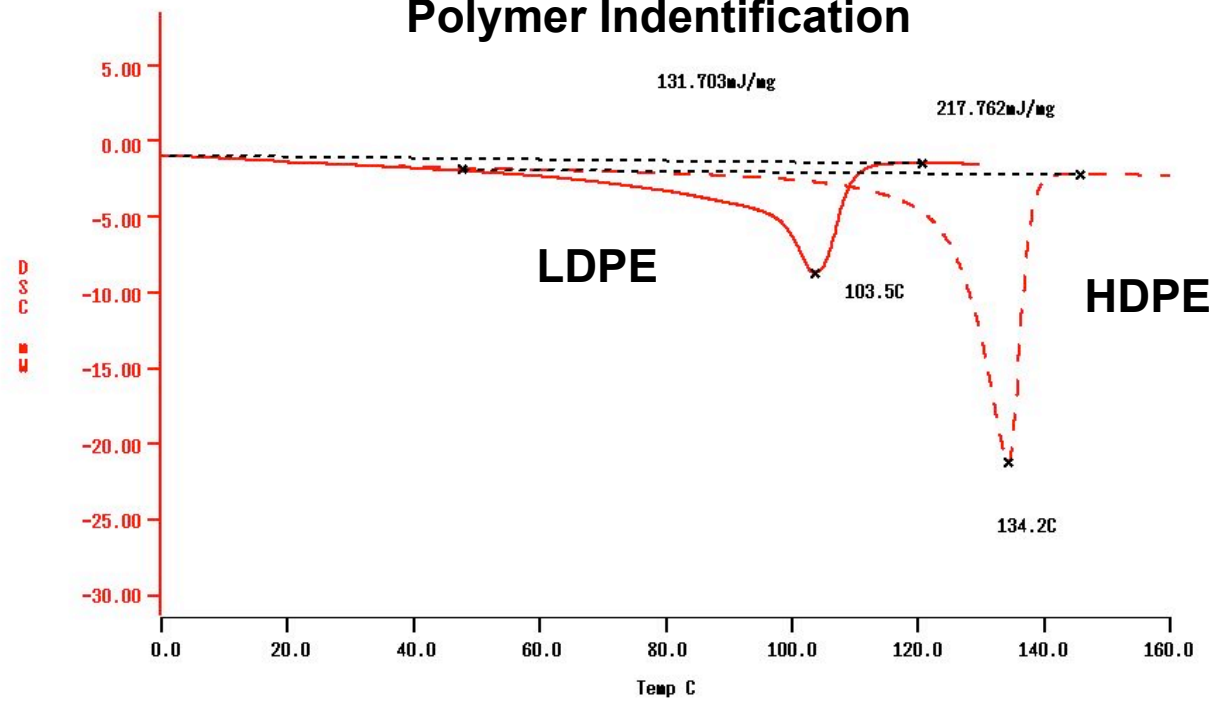
Measurement of Styrol-Butadiene



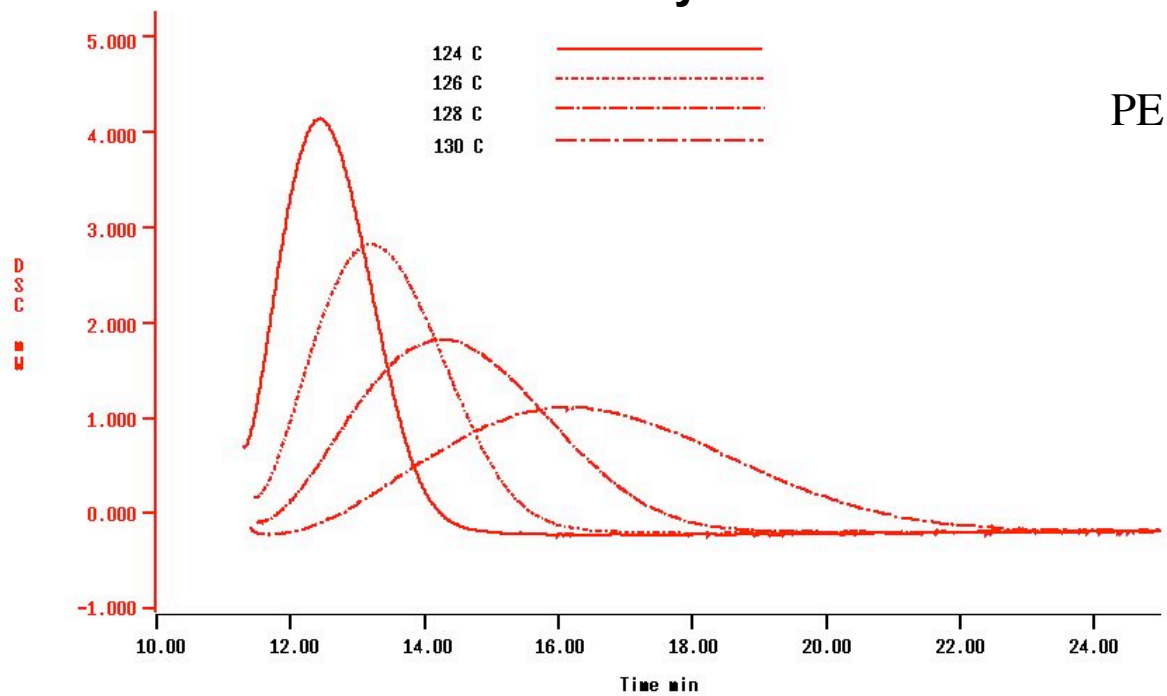
Heat Capacity Measurement



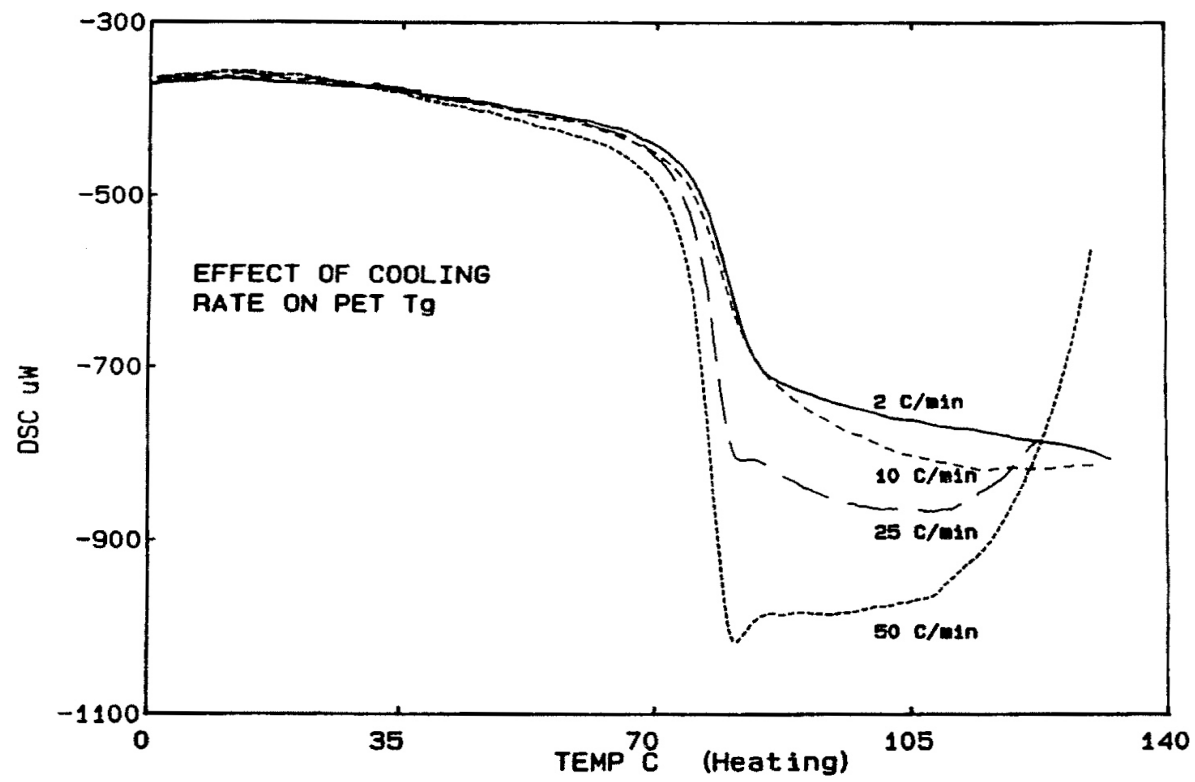
Polymer Identification

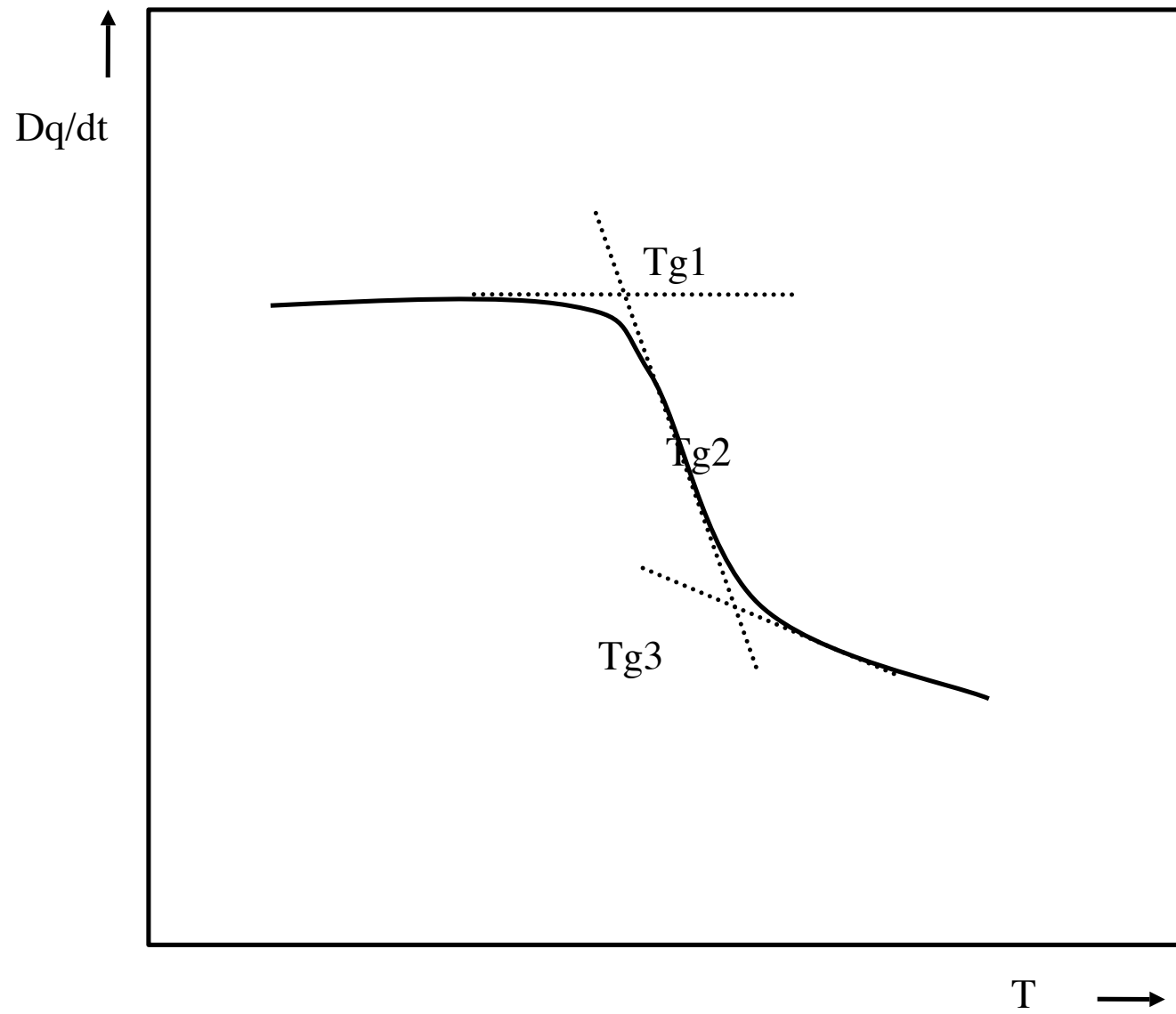


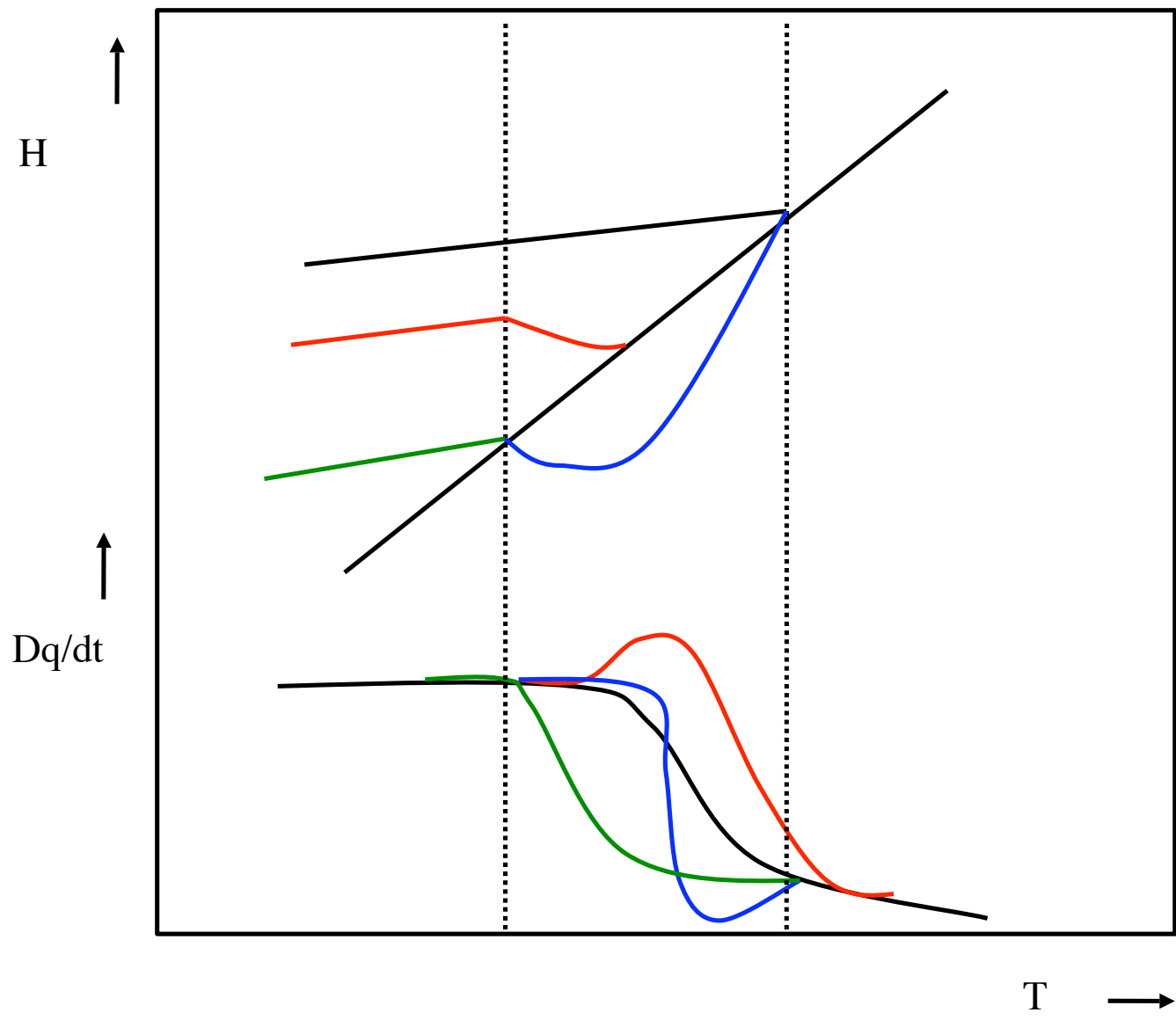
Isothermal Crystallization

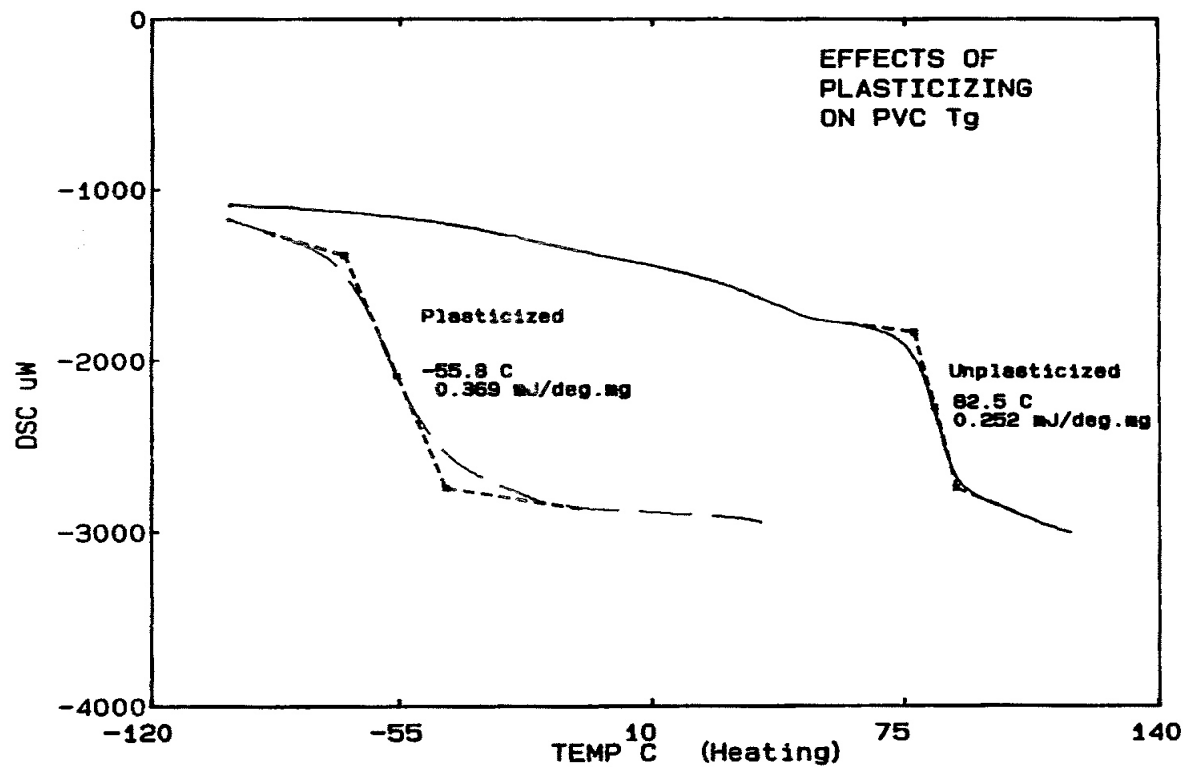


PE





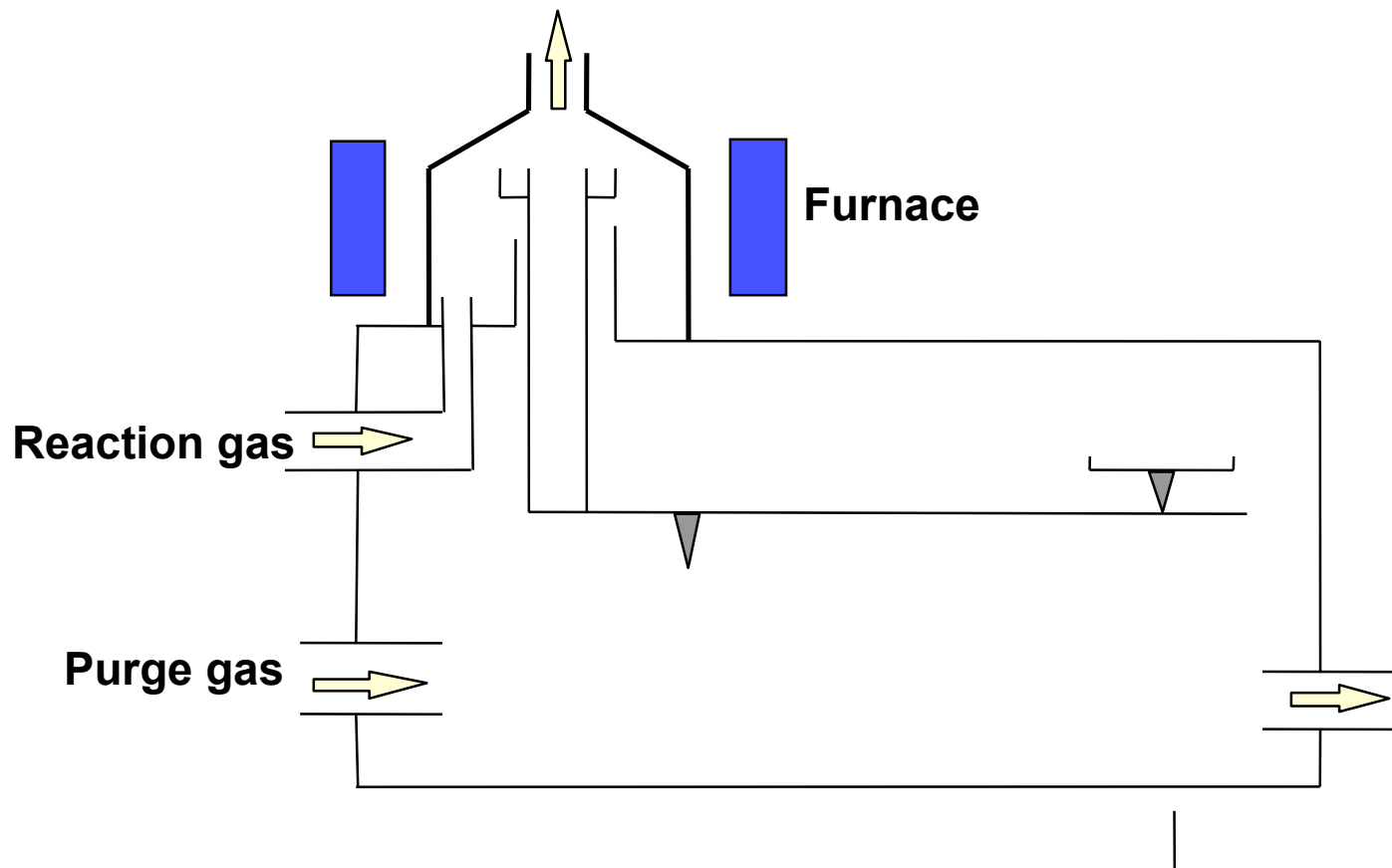




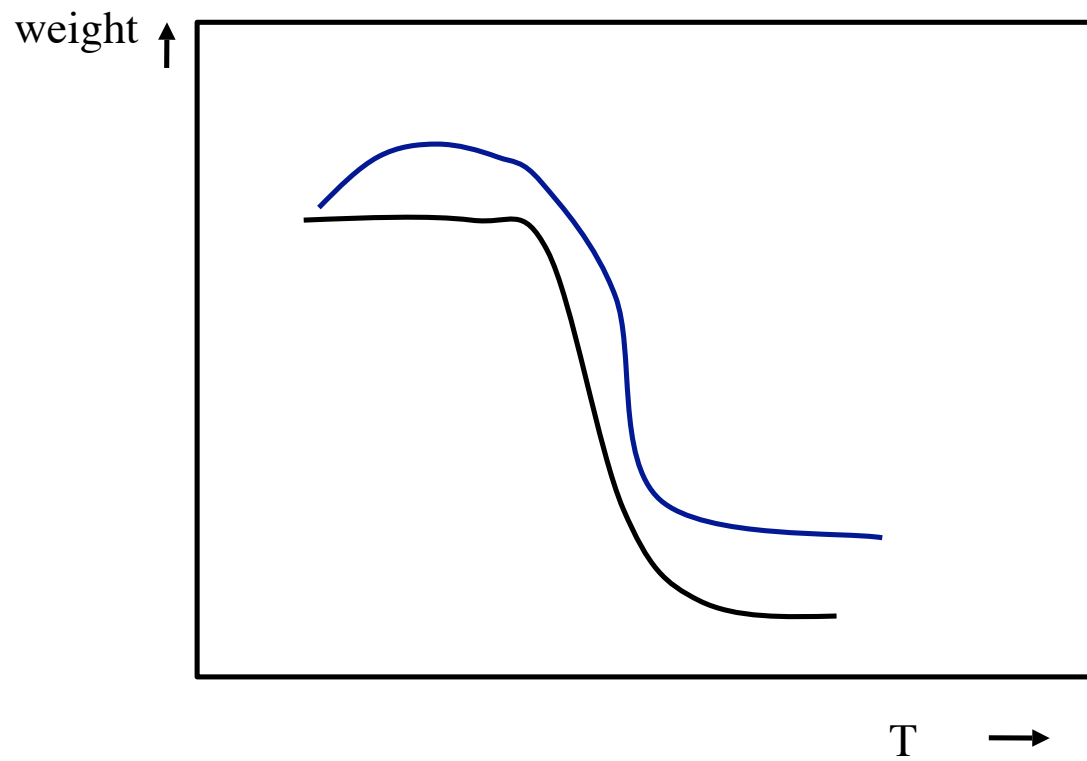
Thermogravimetric Analysis (TGA)

**TGA measures the Mass Loss
and the Rate of Mass Loss of a
Material as a Function of
Temperature**

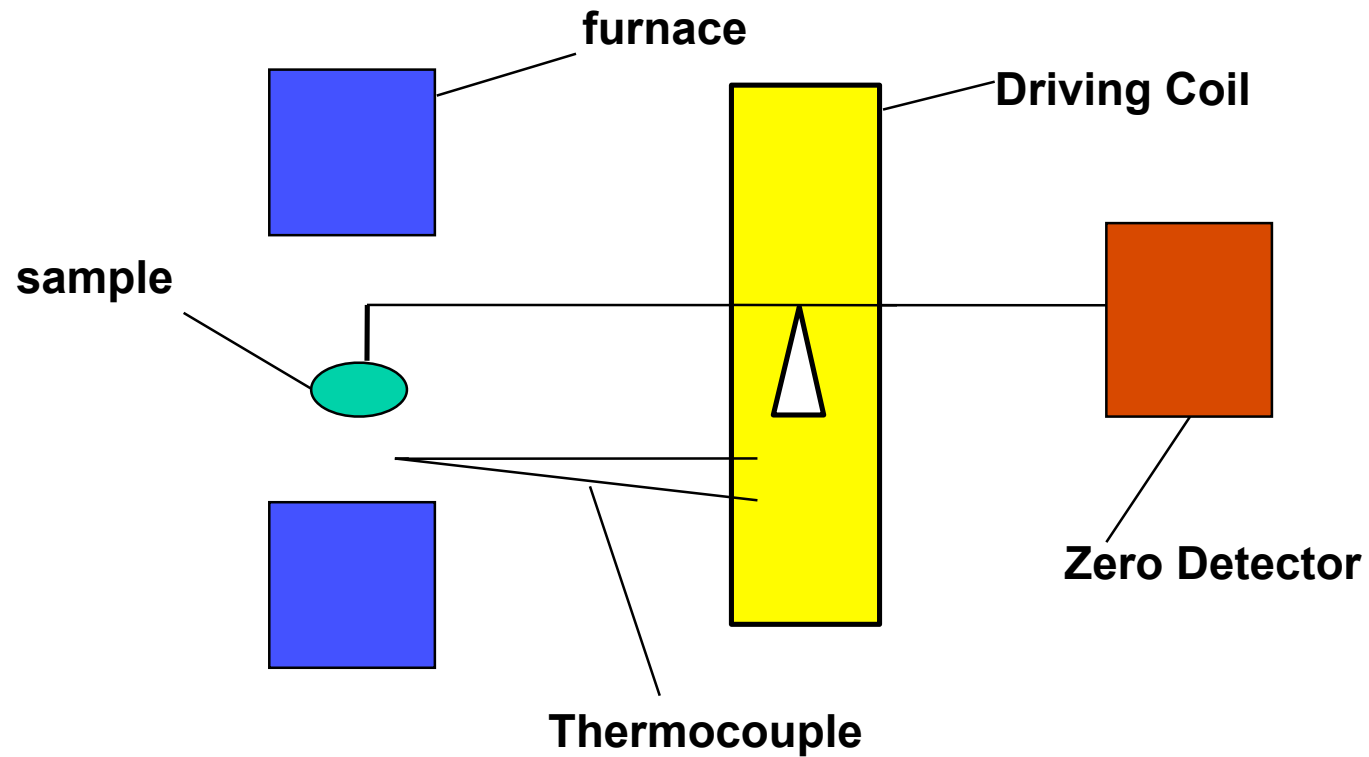
Thermogravimetric Analyser



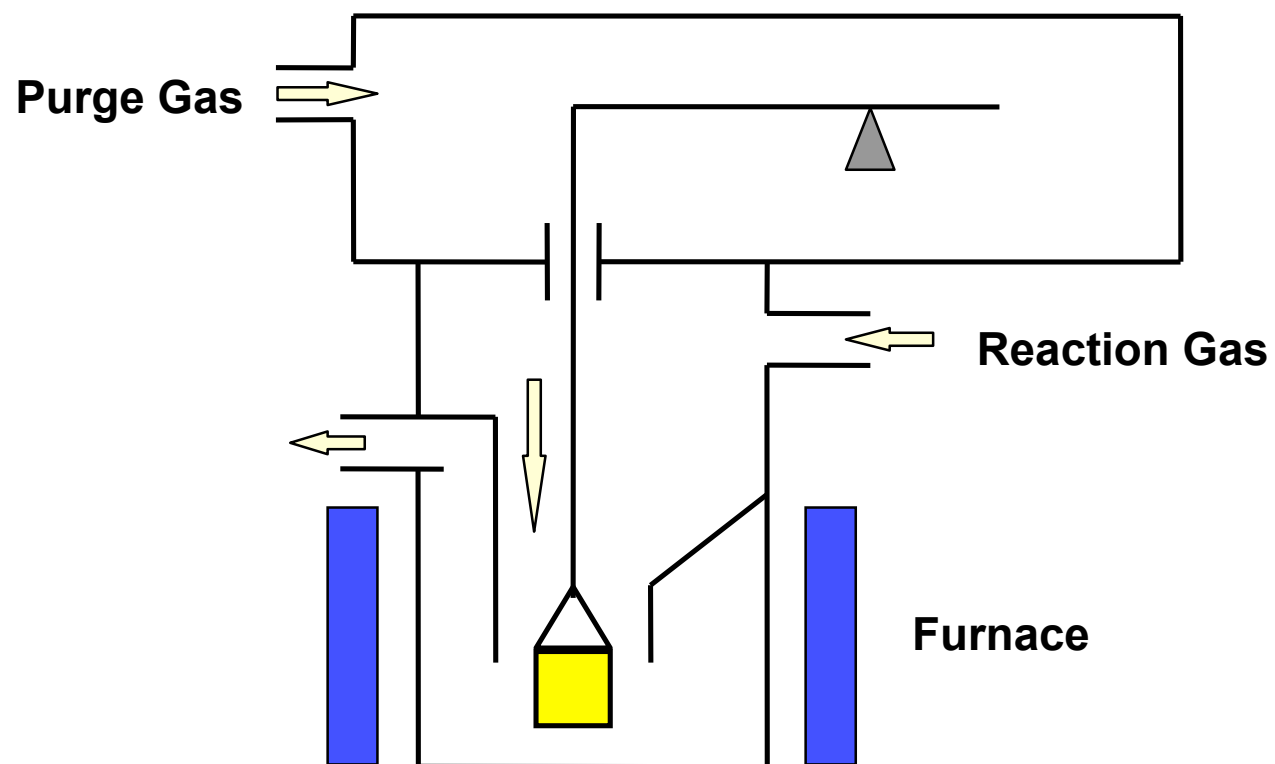
Buoyancy effects



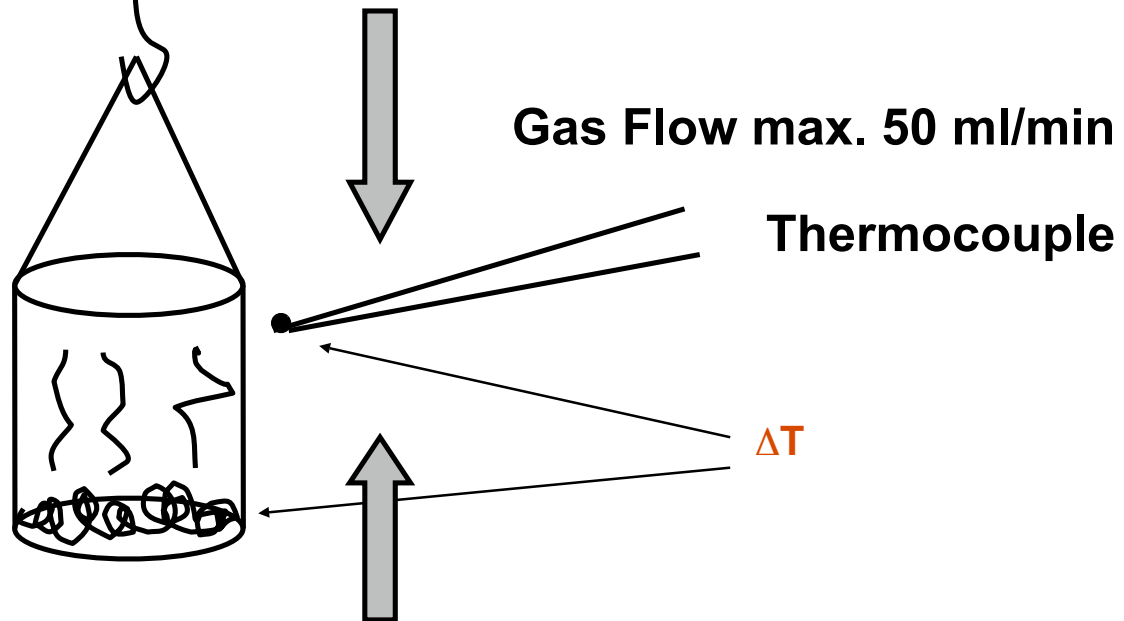
Thermogravimetric Analyser



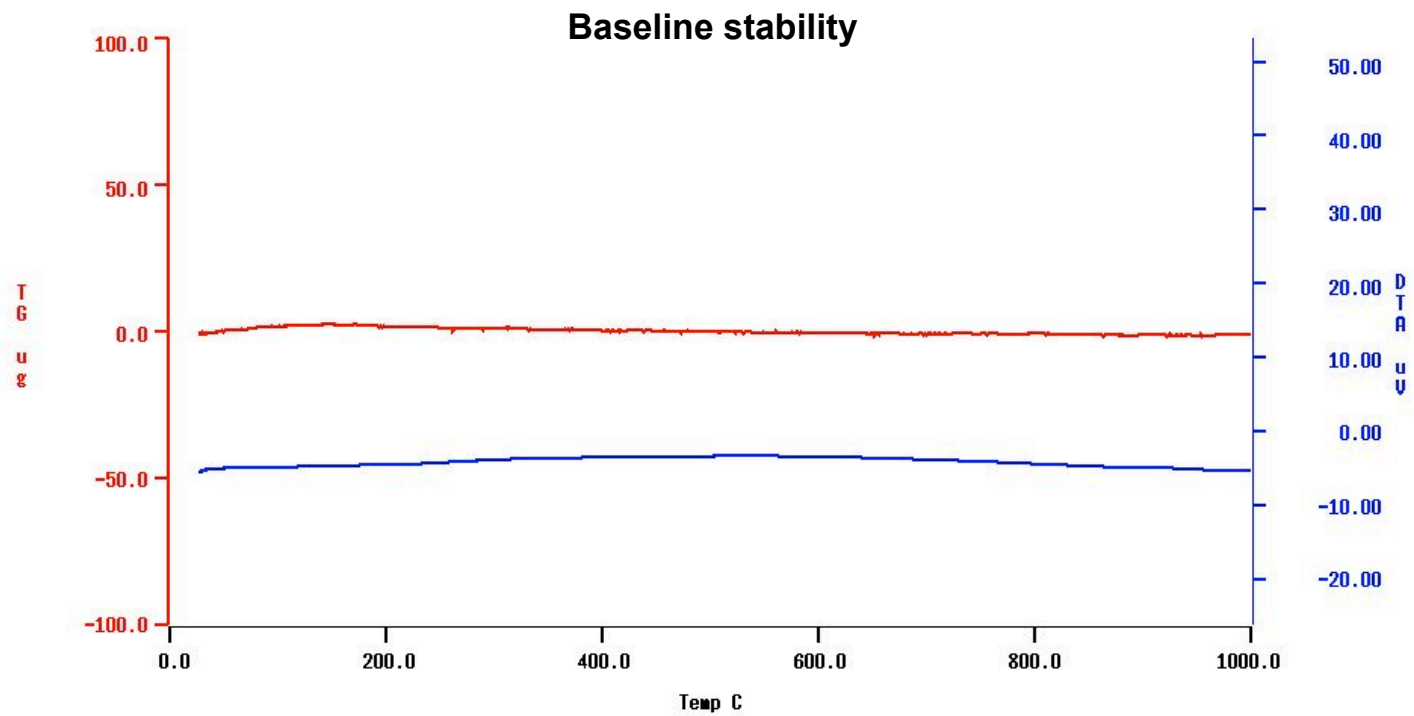
Thermogravimetric Analyser



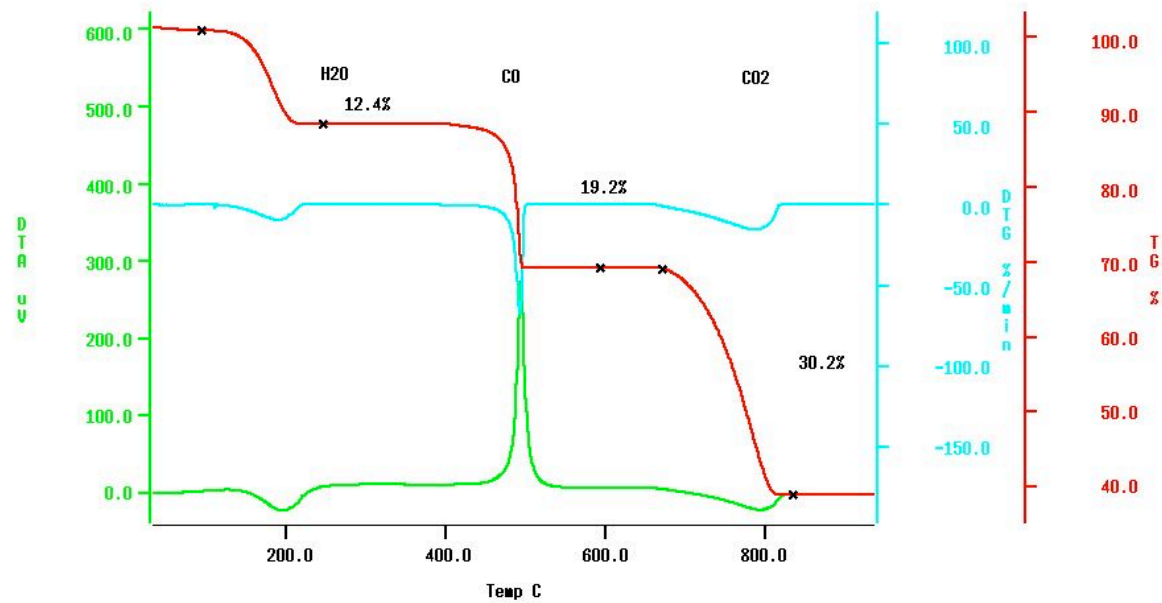
Thermogravimetric Analyser



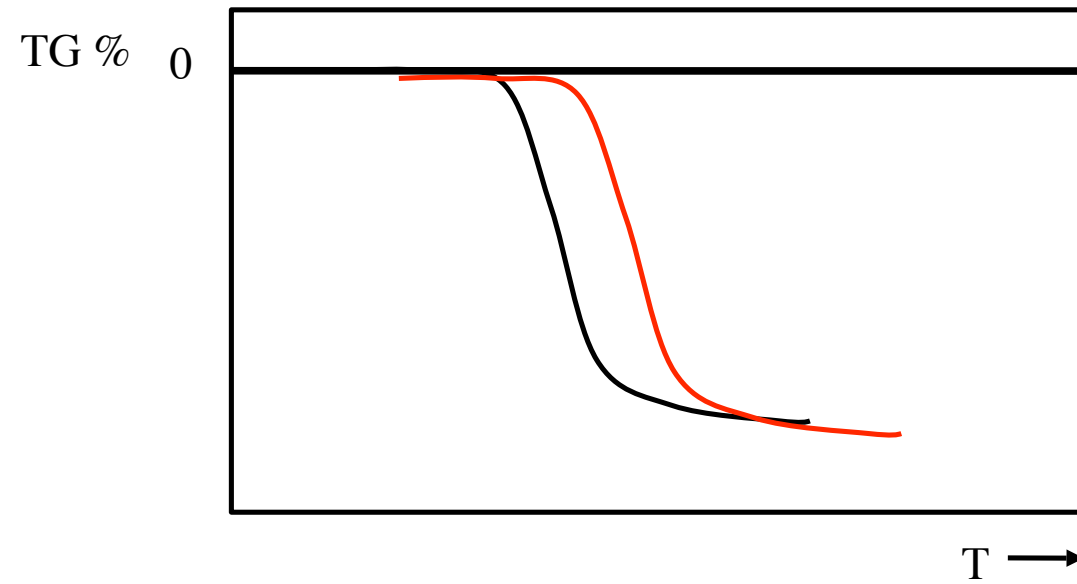
Thermogravimetric Analyser

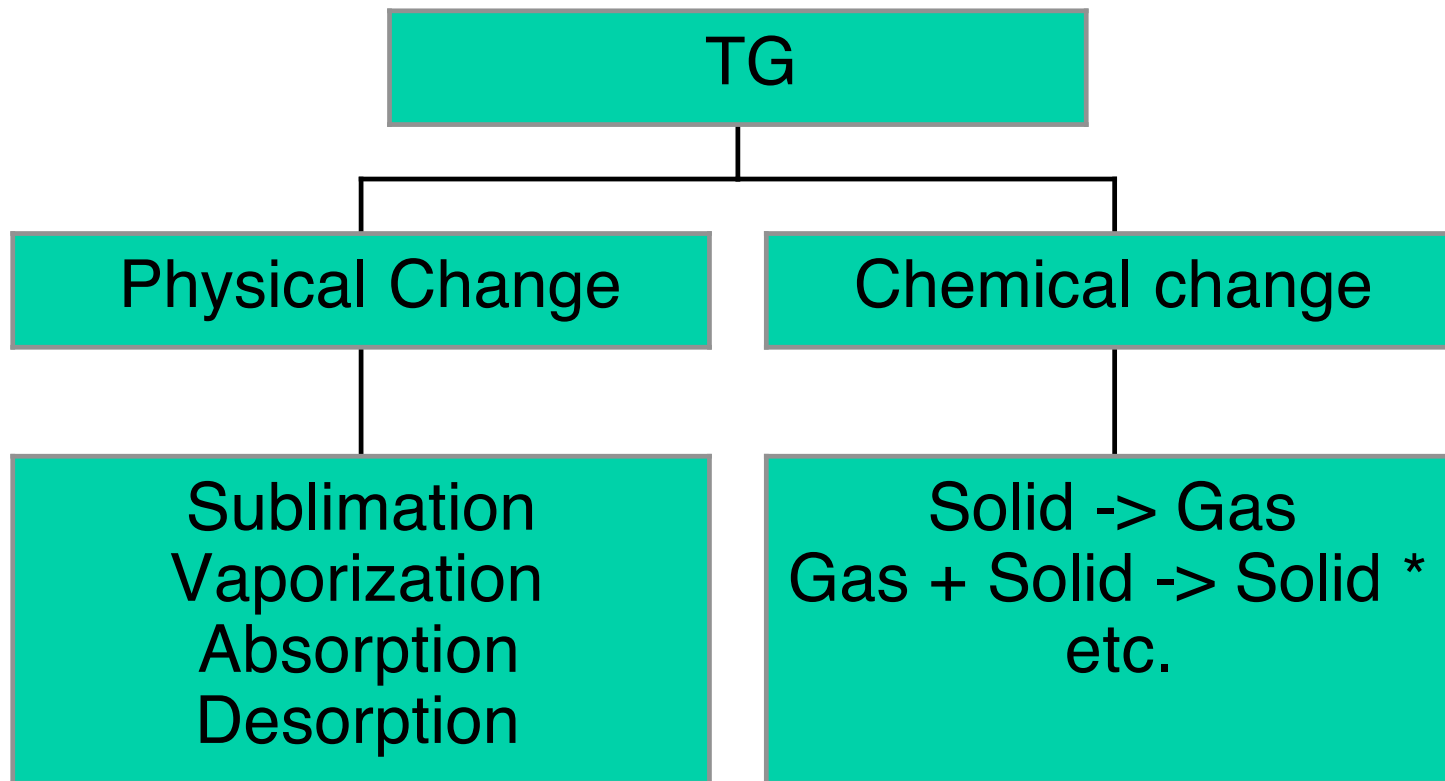


Thermogravimetric Analyser

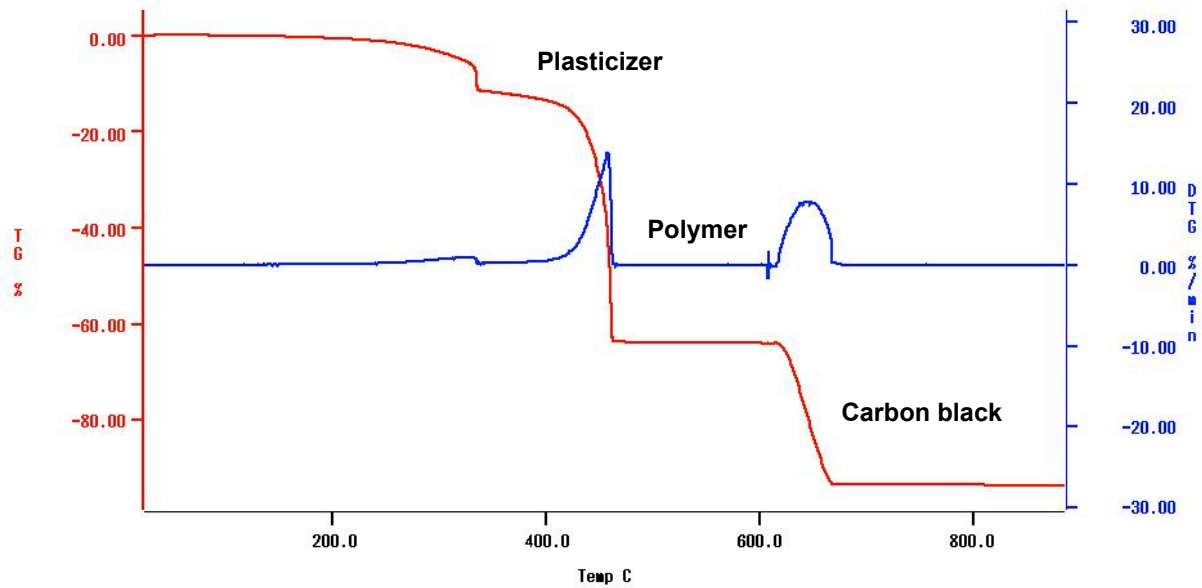


Heating rate and sample mass effects





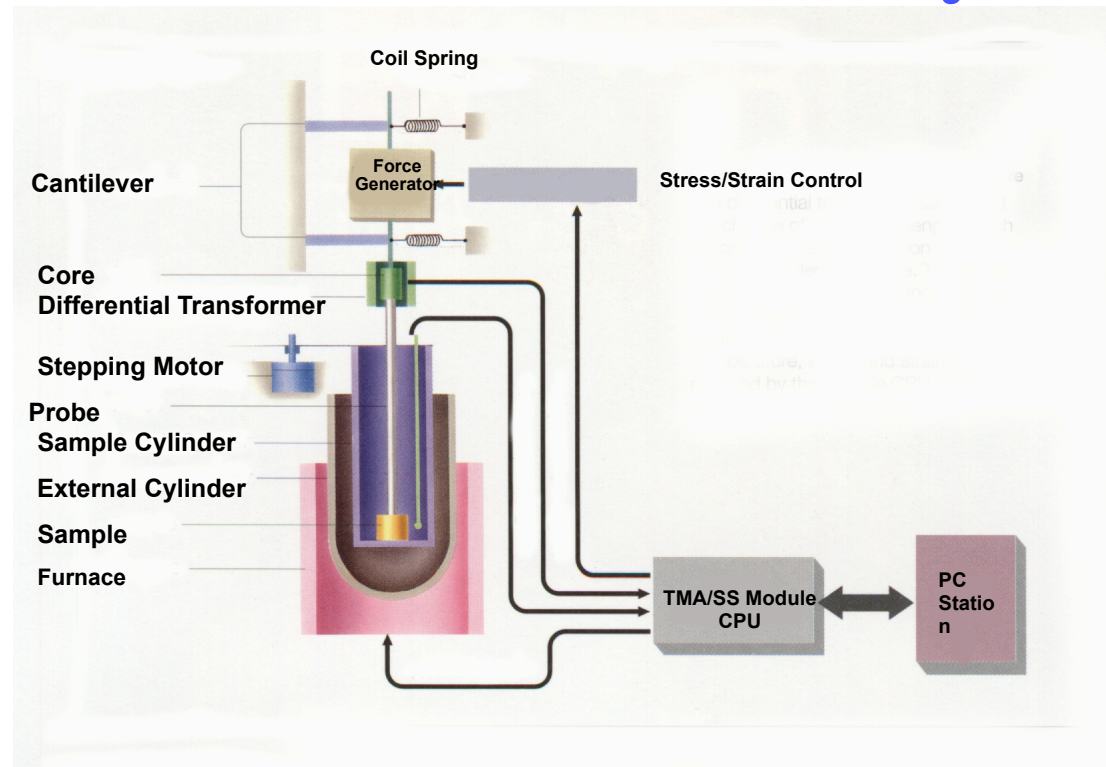
TG/DTA-Applications



Thermomechanical Analysis (TMA)

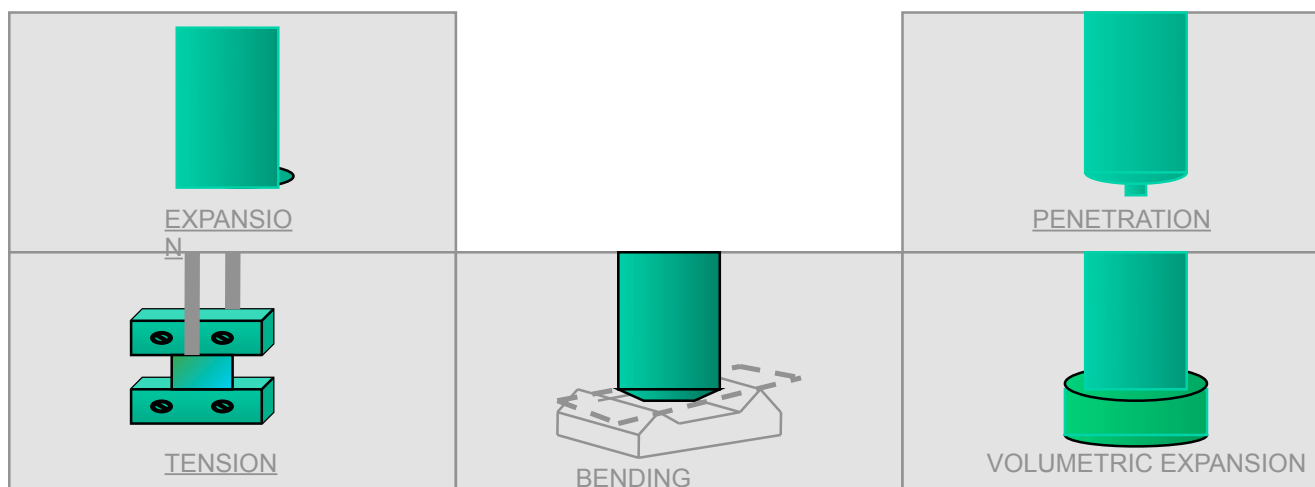
**TMA Monitors Linear or Volumetric
Changes in a Sample's Dimensions as
a Function of Temperature, Time or
Applied Force Loading.**

Thermomechanical Analysis



Thermomechanical Analysis

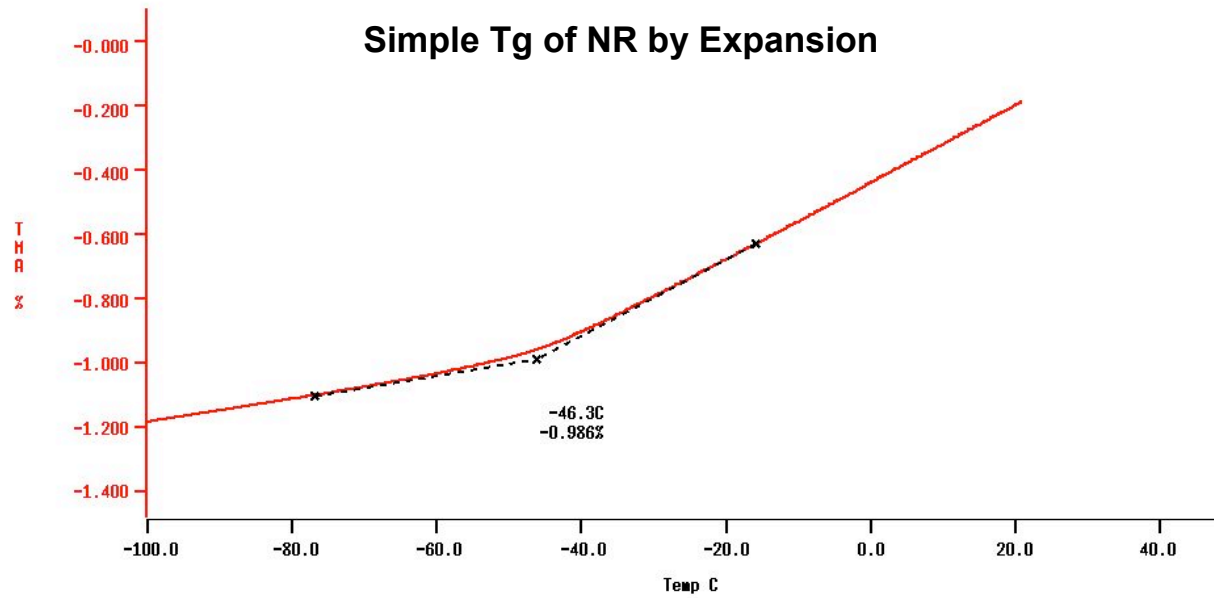
Probe Types



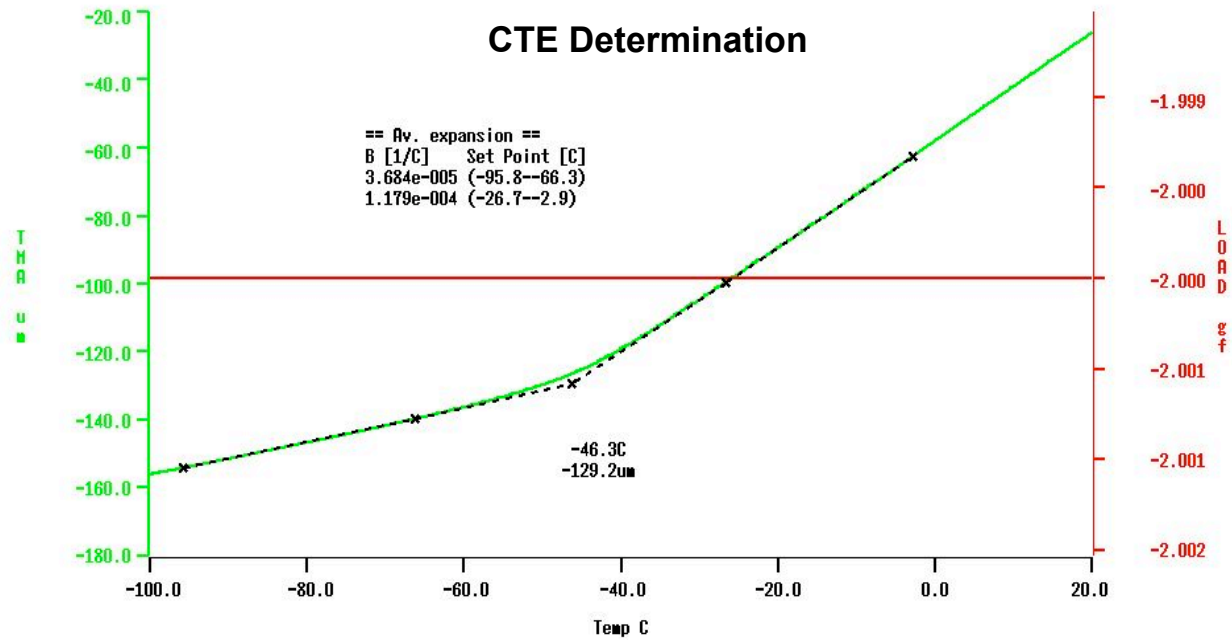
Thermo Mechanical Analyser

- **Wide linear measurement range +/- 5 mm**
- **High Sensitivity - 0.02 μm**
- **High Forces - Up to 600 g**
- **Stress-Strain Measurement**
- **Creep and Stress Relaxation**
- **Can be used as a Small DMA**

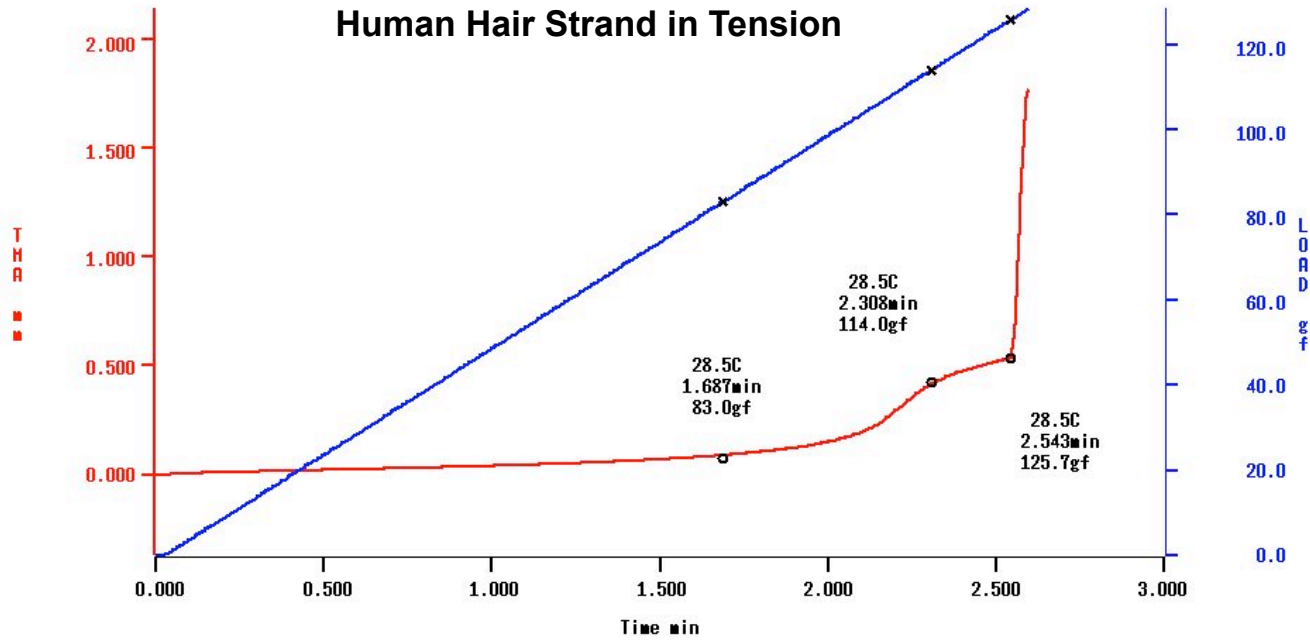
TMA Applications



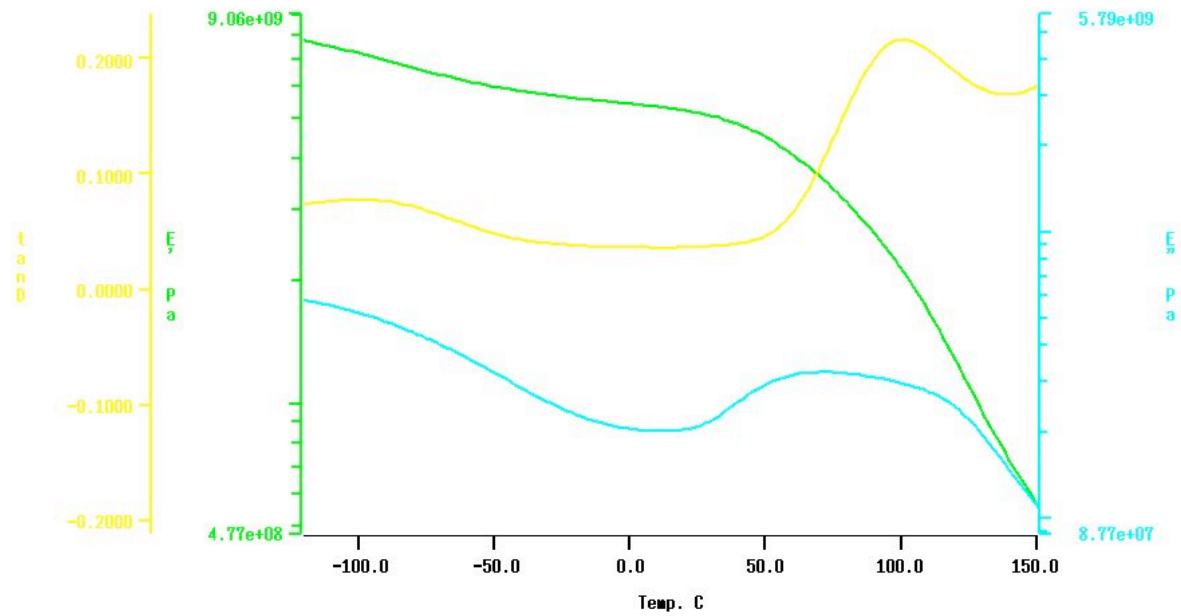
TMA Applications



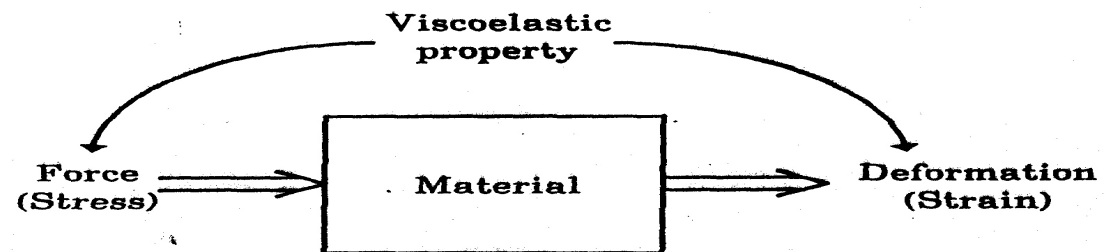
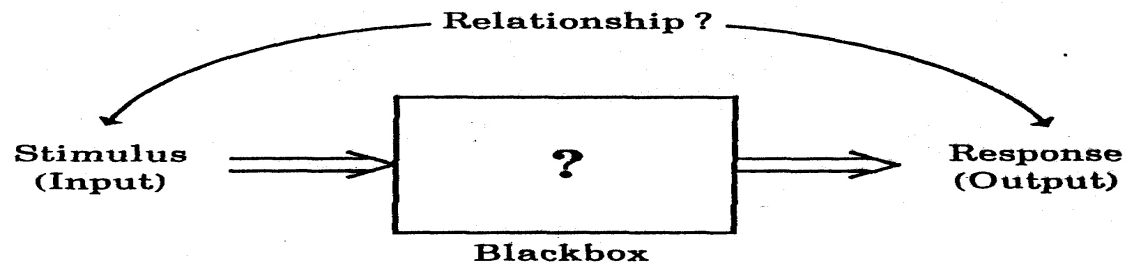
TMA Applications



TMA Applications

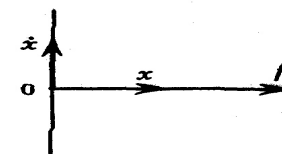
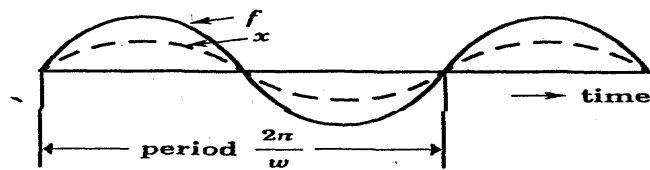


Analisi Dinamico Meccanica

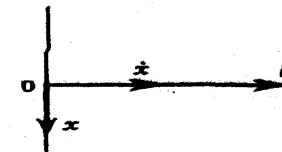
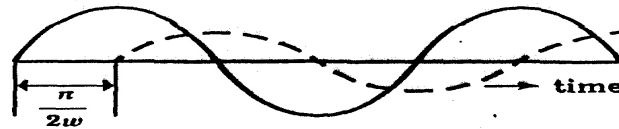


Analisi Dinamico Meccanica

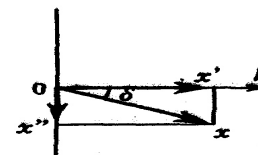
(A) Ideally elastic



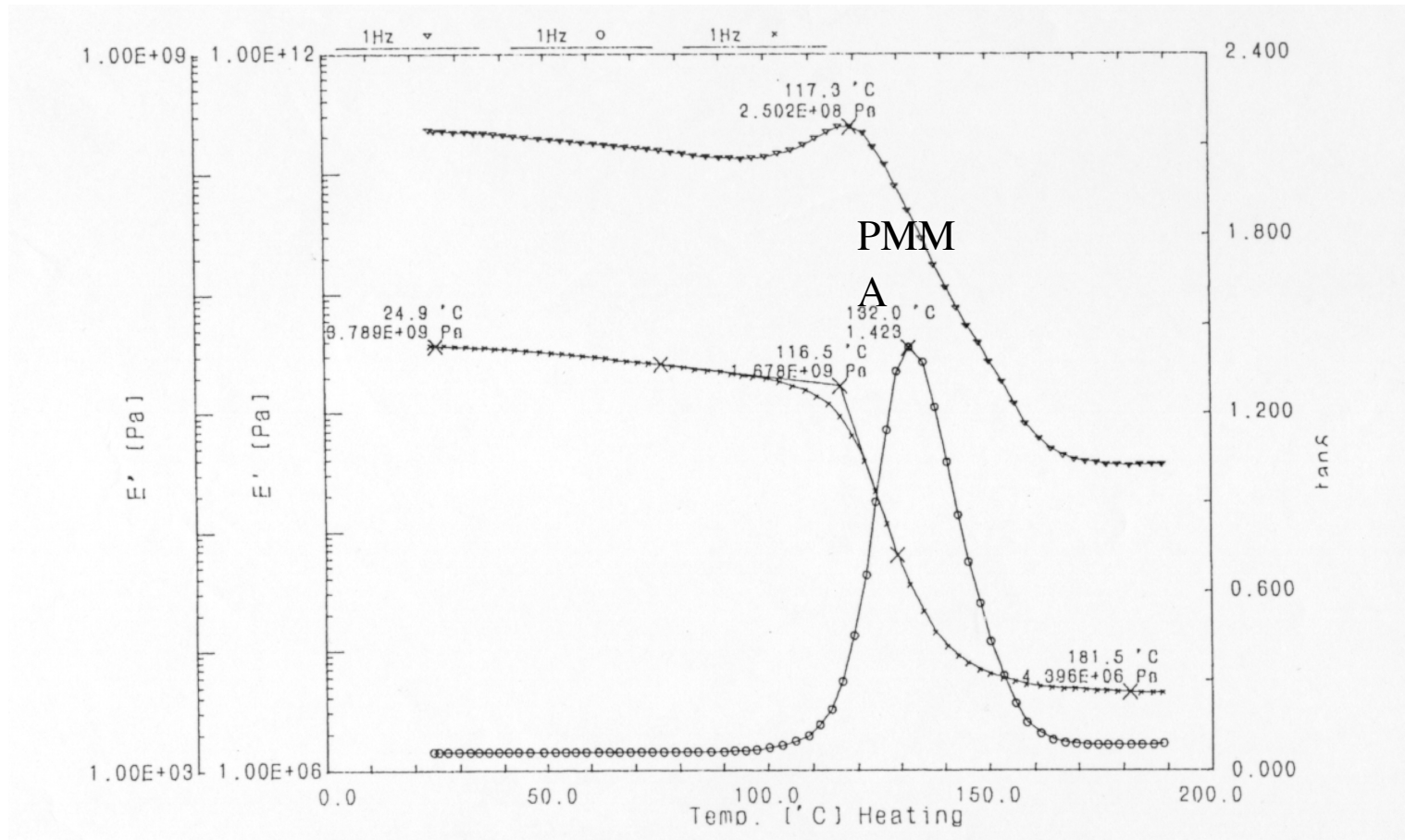
(B) Ideally viscous



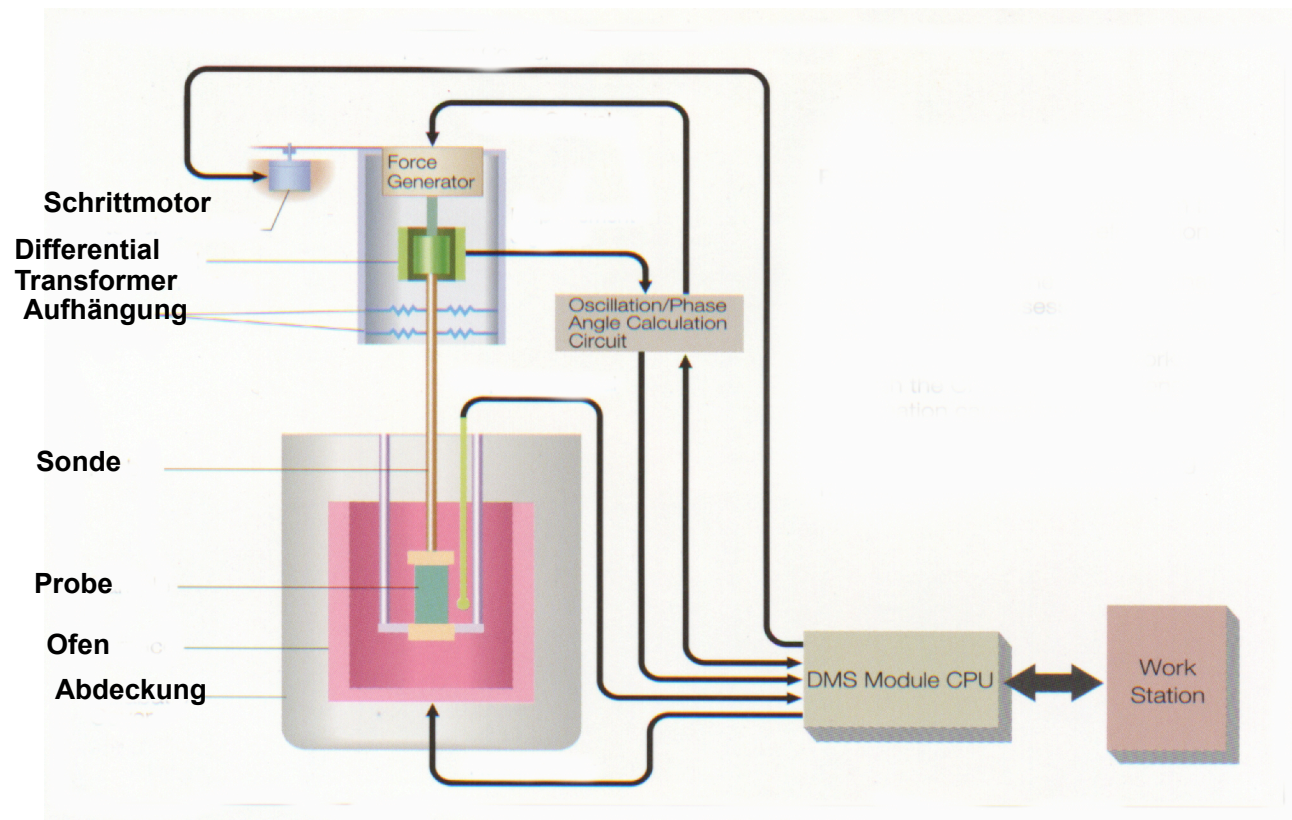
(C) Viscoelastic



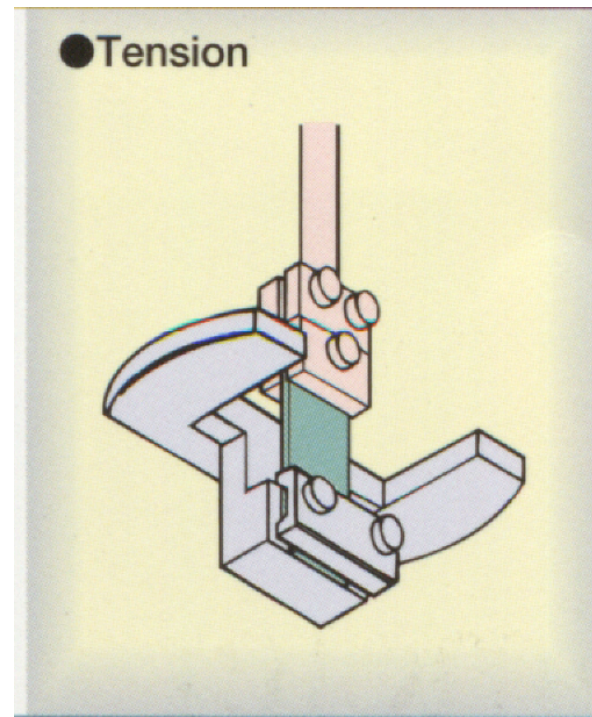
Analisi Dinamico Meccanica



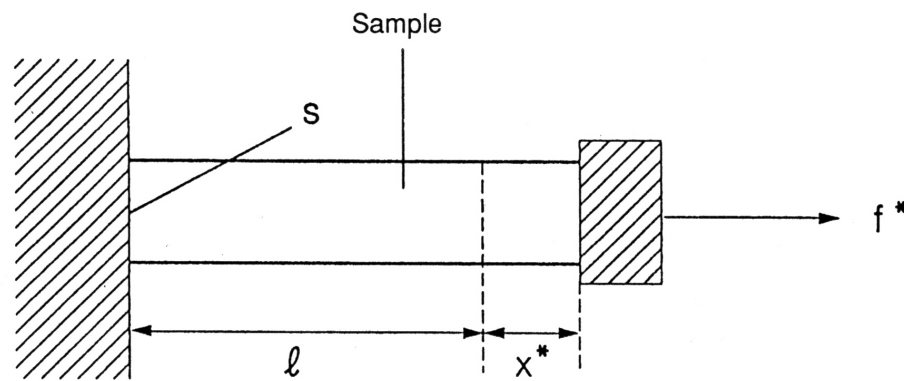
Analisi Dinamico Meccanica



Analisi Dinamico Meccanica



Analisi Dinamico Meccanica

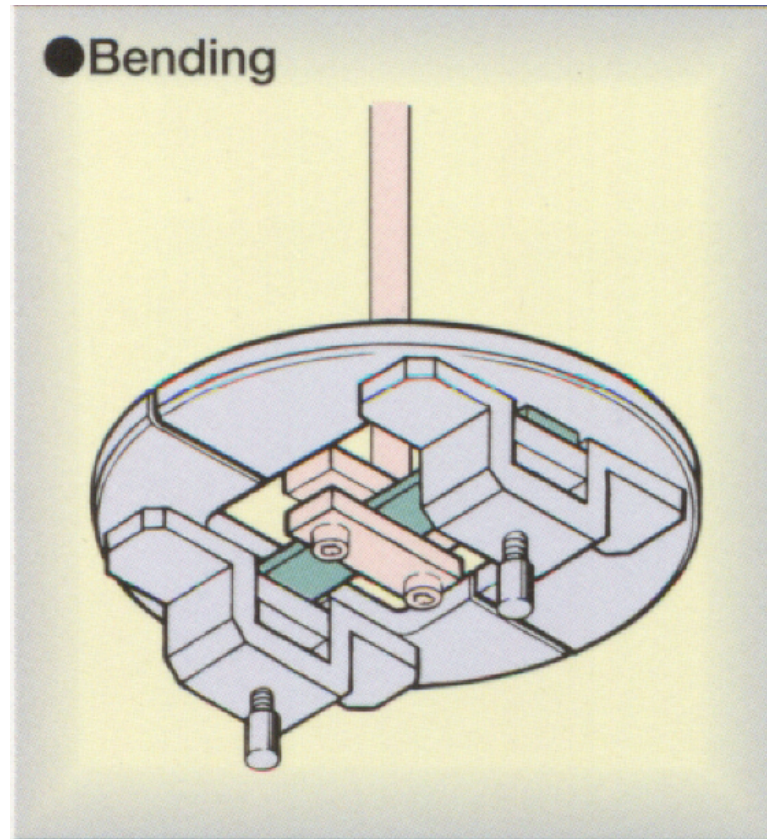


$$\frac{f^*}{x^*} = \frac{S}{l} E^*$$

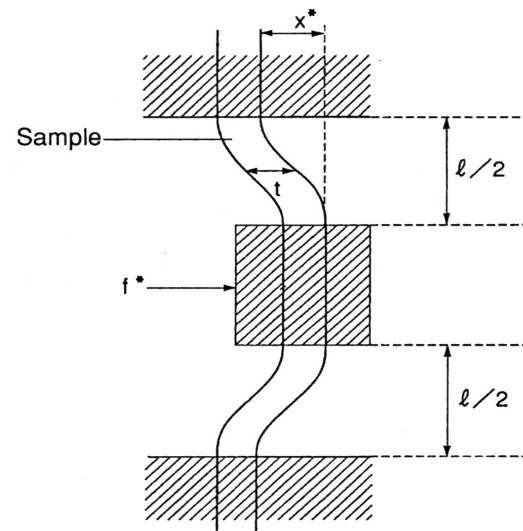
S Cross Section

l Length

Analisi Dinamico Meccanica



Analisi Dinamico Meccanica

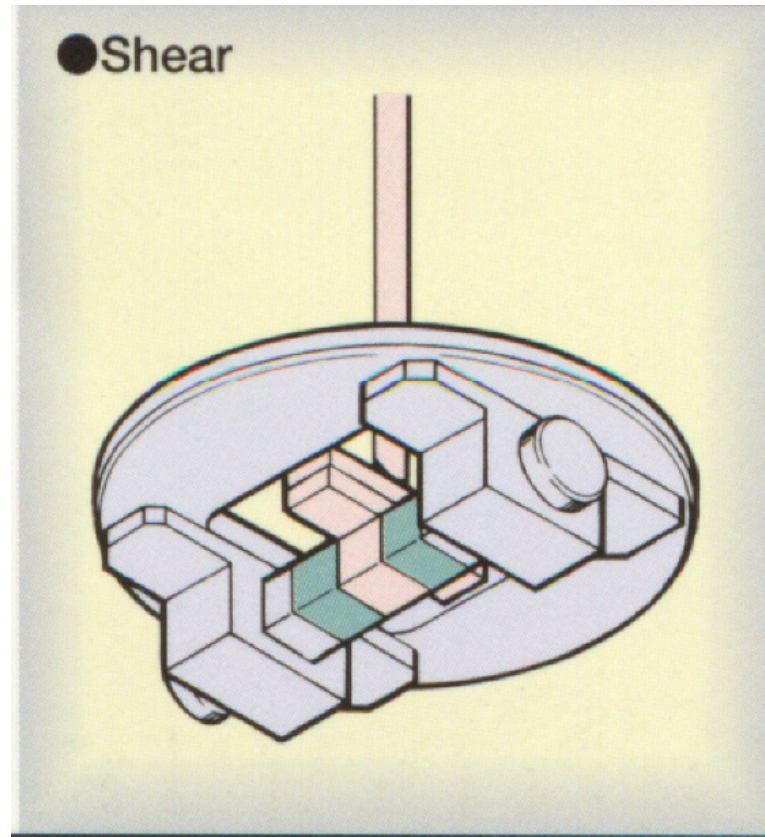


$$\frac{f^*}{x^*} = \frac{16t^3 w}{l^3} E^*$$

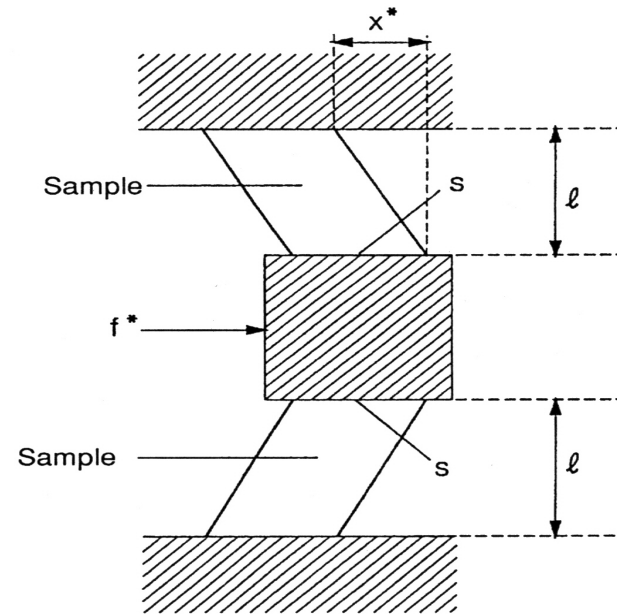
t Thickness
w Width
l Effective Length

$$\frac{f^*}{x^*} = \frac{4t^3 w E^*}{l^3}$$

Analisi Dinamico Meccanica



Analisi Dinamico Meccanica

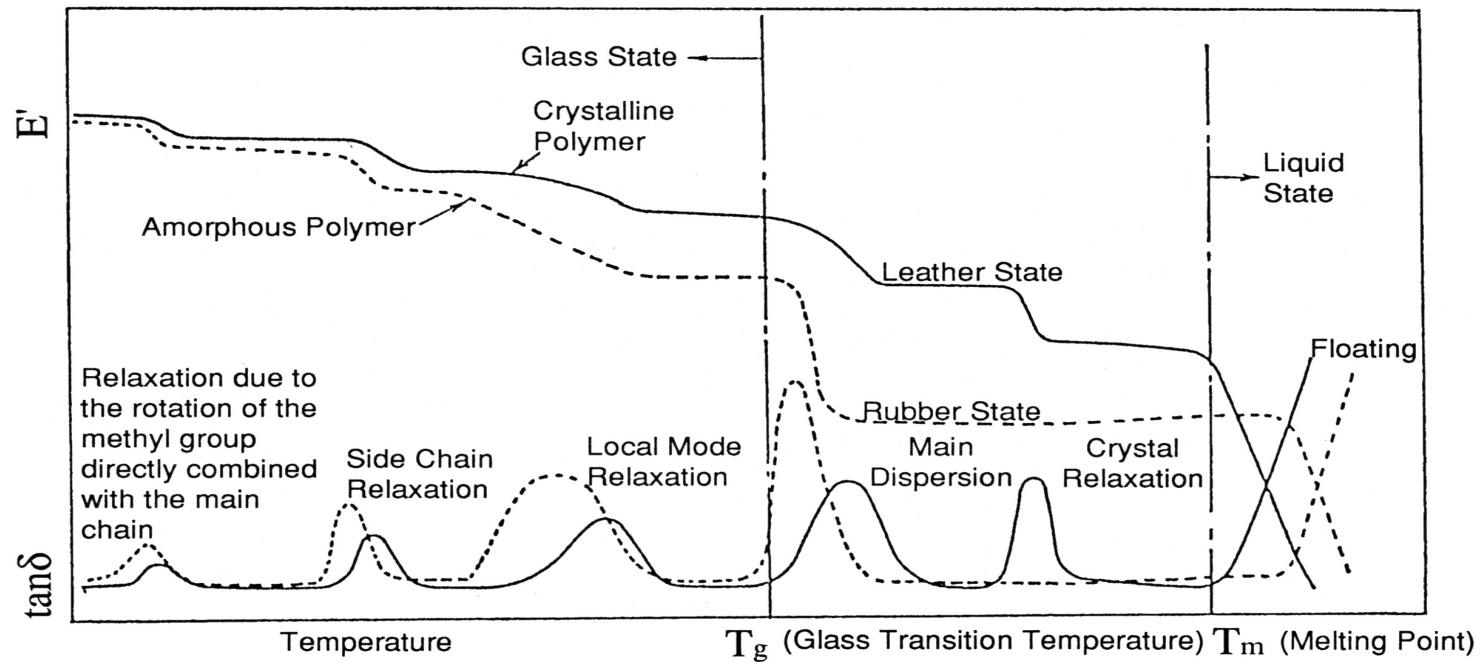


$$\frac{f^*}{x^*} = \frac{2s}{l} G^*$$

s Cross Section

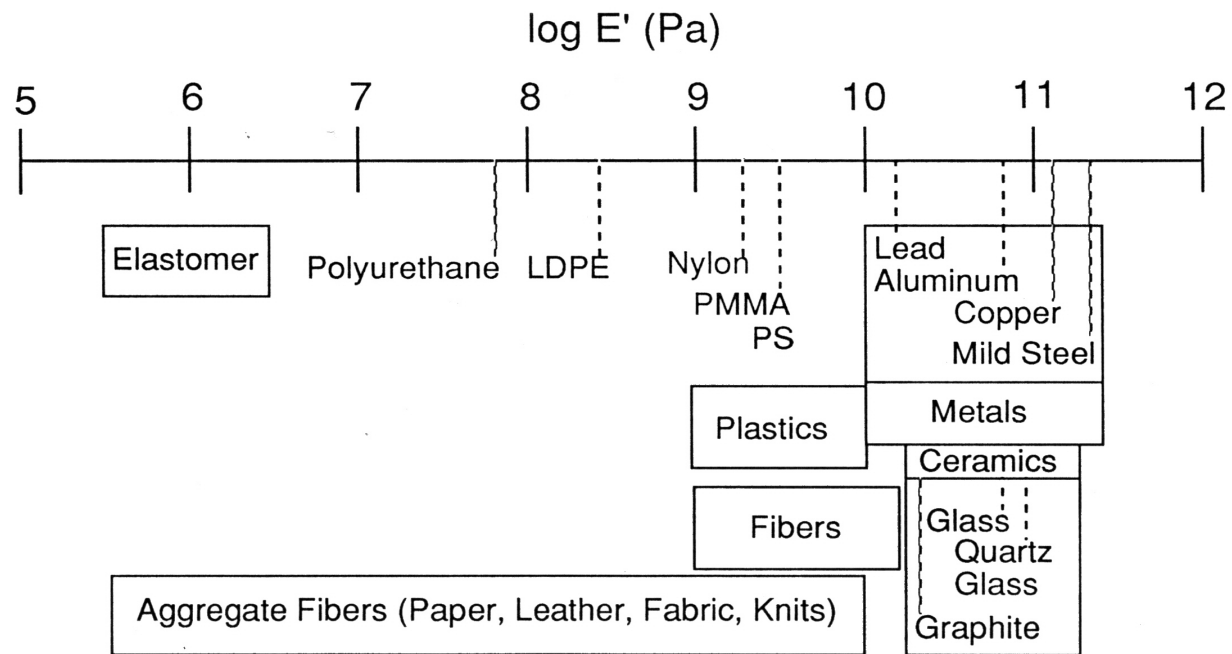
l Length

Analisi Dinamico Meccanica



Temperature Dispersion Curve for Amorphous and Crystalline Polymers

Analisi Dinamico Meccanica



Viscoelastic Spectra for Various Materials

Laboratorio di Microstruttura
e Metallurgia

DSC-DTA Thermal analysis- Netsch

**Seiko: TMA Exstar 6000 (Attualmente Perkin-Elmer
Diamond)**

**Seiko: DMS Exstar 6000 (Attualmente Perkin-Elmer
Diamond)**

Setaram: DSC 92

Setaram: TG-DTA/DSC HT

Capacità: 20g-5 mg Risoluzione 0.4 μm (20-1600°C)

Laboratorio di Ceramurgia

DSC 2010 TA Instruments

STA 409 (444) Netzsch

Intervallo di temperatura: RT-1600 °C

Peso campione: 10-300 mg

Sensibilità temperatura: 0,1 °C

Sensibilità peso campione: 0,1 mg²)

DIL 402 Netzsch

Intervallo di temperatura/ RT -1600 °C

Dimensioni campione: diametro: 3-14 mm; lunghezza: 25-50 mm

(nominali) Sensibilità temperatura: 0,1 °C

Sensibilità dimensionale: 10 micron³)

TG-MS

Setaram: TG-DTA/DSC HT

Capacità: 20g-5 mg Risoluzione 0.4 µm

Spettrometro: QMD1000 Carlo Erba (a quadrupolo)

Laboratorio di Polimeri e
Compositi

Mettler DSC 30

Intervallo di temperatura: -150°C/ 600 °C

Velocità riscaldamento 0.5-50°C/min

Peso campione: circa 5-60 mg

Sensibilità temperatura: 0,1 °C

Sensibilità peso campione: 0,1 mg

DSC TA 2920 (DSC modulato)

Intervallo di temperatura/ -150°C/ °C Velocità
riscaldamento/raffreddamento 0.2-20°C/min

Peso campione: 1-20 mg

Sensibilità temperatura: 0,1 °

Termogravimetric Mettler TG50

Intervallo di temperatura : 30-800°C

Velocità riscaldamento : 0.2-100°C/min

Sensibilità temperatura: 0,1 °C

Sensibilità: 1 X 10⁻⁶ g (1 microgrammi)